90-890000606



89 AUG 28 AM 9: 15 August 23, 1989

Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460 Attn : CAIR Reporting Office

Sirs,

Please find enclosed a completed CAIR reporting form for WCI Refrigerator Division, covering the material Toluene diisocyanate (TDI), CAS # 026471-62-5.

If you have any questions regarding information contained in this report, please feel free to contact me.

Mark Allen

Environmental Engineer



Form Approved
OMB No. 2010-0019
Approval Expires 12-31-89



90-890000606

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY Comprehensive Assessment Information Rule REPORTING FORM

When completed, send this form to:

Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460 Attention: CAIR Reporting Office

For Agency Use Only:
Date of Receipt:
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Docket Number:

			SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION			
PART	A	GEI	NERAL REPORTING INFORMATION			
1.01	T	his	Comprehensive Assessment Information Rule (CAIR) Reporting Form has been			
CBI	C	omp:	Leted in response to the <u>Federal Register Notice of $[\frac{1}{1}]$ $[\frac{2}{2}]$ $[\frac{2}{2}]$ $[\frac{8}{8}]$ year</u>			
[_]	а	.]	If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal			
		Ī	Register, list the CAS No $[0]2]6]4]7]1]-[6]2]-[5]$			
	b	•	If a chemical substance CAS No. is not provided in the <u>Federal Register</u> , list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the <u>Federal Register</u> .			
		((i) Chemical name as listed in the rule NA			
		((ii) Name of mixture as listed in the rule			
		((iii) Trade name as listed in the rule			
	C.	1	If a chemical category is provided in the <u>Federal Register</u> , report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.			
		ľ	Name of category as listed in the rule NA			
		(CAS No. of chemical substance [_]_]_]_]_]_]_]_]-[_]]-[_]			
		N	Name of chemical substance			
1.02	I	dent	ify your reporting status under CAIR by circling the appropriate response(s).			
<u>CBI</u>	Manufacturer 1					
[_]	In	npor	ter			
	Pı	roce	essor			
	X/	/Р п	anufacturer reporting for customer who is a processor			
	X/	/P p	processor reporting for customer who is a processor 5			
[_]	Mai	rk (X) this box if you attach a continuation sheet.			

CBI Yes [X] Go to question 1.0 [No [X] Go to question 1.0
1.04 a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice? CITCLE the appropriate response. Yes
1.05 If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name. CBI Trade name
1.06 Certification The person who is responsible for the completion of this form must sign the certification statement below: [CBI
[_] Mark (X) this box if you attach a continuation sheet.

1.07 <u>CBI</u> [_]	Exemptions From Reporting If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.					
	"I hereby certify that, to the information which I have not to EPA within the past 3 year period specified in the rule."	included in th: s and is curre	s CAIR Reporting F	orm has been submitted		
	NA NAME		SIGNATURE	DATE SIGNED		
	TITLE	()	ELEPHONE NO.	DATE OF PREVIOUS SUBMISSION		
1.08 <u>CBI</u> [_]	CBI Certification If you had certify that the following stathose confidentiality claims of those confidentiality claims of the company has taken measures and it will continue to take the been, reasonably ascertainable using legitimate means (other a judicial or quasi-judicial prinformation is not publicly as would cause substantial harm to	atements truthing which you have so to protect the these measures; be by other personal than discovery proceeding) with a callable elsewhous the callable of t	ully and accuratel asserted. e confidentiality the information i ons (other than go based on a showin hout my company's ere; and disclosure	y apply to all of of the information, s not, and has not vernment bodies) by g of special need in consent; the e of the information		
	NA NAME		SIGNATURE	DATE SIGNED		
	TITLE	_ () _	TELEPHONE NO.			

PART	B CORPORATE DATA
1.09	Facility Identification
<u>CBI</u>	Name [W]C]I]]R]E]F]R]I]G]E]R]A]T]O]R]]D]I]V]I]S]I]O]N]] Address [6]3]5]]W]]C]H]A]R]L]E]S]]S]T]R]E]E]T]]]]
	[<u>G]R]E]E]N]V]I]L]L]E]_]]</u>]_]_]_]]]]]]]]]]]]]]]
	[M]] [4]8]3]8][]]]]] State Zip
	Dun & Bradstreet Number [4]0]-[2]0]0]-[3]3]5]2] EPA ID Number [M]T]D]0]9]7]8]1]3]51 Employer ID Number []]]]]]]] Primary Standard Industrial Classification (SIC) Code [3]6]3]2] Other SIC Code [N]A]_]] Other SIC Code [N]A]_]]
1.10	Company Headquarters Identification
<u>CBI</u>	Name [W]H]I]T]E] [C]O]N]S]O]L]I]D]A]T]E]D] []I]N]D]]]]]]] Address [1]1]7]7]0]]B]E]R]E]A] [R]O]A]D]]]]]]]]]]]]]]City
	[_O]_H] [4]4]1]1]1[_]]] State Zip Dun & Bradstreet Number [_N]_A]-[_]]]]-[_]]] Employer ID Number [_N]_A]_]]]]]]]]]

1.11	Parent Company Identification
<u>CBI</u>	Name [A]B] E]L]E]C]T]R]O]L]U]X]]]]]]]]]]]]]]]
	[_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	[_]_] [_]]]][_]]]] State
	Dun & Bradstreet Number
1.12	Technical Contact
[<u></u>]	Name [M]A]R]K]]A]L]L]E]N]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
	{ G R E E N V I L L E _ _ _ _ _ _ _ _ _
	[M] I [4] 8] 8] 3] 8] []]]] State Zip
	Telephone Number
1.13	This reporting year is from [1]2] [8]7] to [1]2] [8]8 Mo. Year Mo. Year
[_] !	Mark (X) this box if you attach a continuation sheet.

1.14	Facility Acquired If you purchased this facility during the reporting year, provide the following information about the seller:
CBI	Name of Seller [N]A]]]]]]]]]]]]]]]]]]]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	[_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	[_]_] [_]_]_]_]_][_]_]_]_]_ State
	Employer ID Number
	Date of Sale
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number
1.15	Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer:
<u>CBI</u>	Name of Buyer [N]A]]]]]]]]]]]]]]]]]]]]]]]]]]
[_]	Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	[_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	[_]_] [_]_]_]_]_][_]]_]_]_] State
	Employer ID Number[_]_]_]_]_]_]
	Date of Purchase
	Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
	Telephone Number
[_] 1	Mark (X) this box if you attach a continuation sheet.

lassification	Quantity (
anufactured	. 0
f that quantity manufactured or imported, report that quantity:	
In storage at the beginning of the reporting year	. 0
For on-site use or processing	• _ 0
For direct commercial distribution (including export)	• _ 0
In storage at the end of the reporting year	•
that quantity processed, report that quantity:	
In storage at the beginning of the reporting year	·55,400
Processed as a reactant (chemical producer)	• _ 0
Processed as a formulation component (mixture producer)	0
Processed as an article component (article producer)	•0
Repackaged (including export)	. 3,080,00
In storage at the end of the reporting year	· <u>55,400</u>
	In storage at the beginning of the reporting year

17 3 <u>I</u>	Mixture If the listed subsor a component of a mixture, chemical. (If the mixture ceach component chemical for a	provide the following in omposition is variable, n	formation for each	component
_]	Component Name	Supplier Name	Compositio (specify	age % n by Weight precision, 5% ± 0.5%)
			Total	100%

2.04	State the quantity of the listed substance that your facility manufactured, imported or processed during the 3 corporate fiscal years preceding the reporting year in descending order.	d,
CBI		
[_]	Year ending	7 J
	Quantity manufactured 0	κg
	Quantity imported l	κg
	Quantity processed	κg
	Year ending $[\overline{1}] \overline{2}] [\overline{8}] \overline{6}$ Mo. Year	_ _]
	Quantity manufactured	ζg
	Quantity imported 0	ζg
	Quantity processed	ζg
	Year ending	- -
	Quantity manufactured	ιg
	Quantity imported	ιg
	Quantity processed	ιg
2.05 CBI	Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.	_
CBI		
	appropriate process types.	1
CBI	appropriate process types.	
CBI	NA Continuous process	2
CBI	NA Continuous process	2
CBI	NA Continuous process	2
CBI	NA Continuous process	2

2.06 CBI	Specify the manner in appropriate process ty		he listed substance.	Circle all
[_]	Continuous process Semicontinuous process Batch process	•••••	•••••	
2.07 <u>CBI</u>	State your facility's substance. (If you are question.)	name-plate capacity f e a batch manufacture	or manufacturing or per or batch processor	processing the listed , do not answer this
[_]	Manufacturing capacity Processing capacity .			117
2.08 CBI	If you intend to increamanufactured, imported year, estimate the increase volume.	, or processed at any	time after your curr	ent corporate fiscal
[_]		Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
	Amount of increase			
	Amount of decrease			3.1 Million
[_]	Mark (X) this box if yo	u attach a continuat:	ion sheet.	

2.09	O9 For the three largest volume manufacturing or processing process types involving listed substance, specify the number of days you manufactured or processed the li substance during the reporting year. Also specify the average number of hours pe day each process type was operated. (If only one or two operations are involved, list those.)				
<u>CBI</u>				Average Hours/Day	
	Process Type #1	(The process type involving the largest quantity of the listed substance.)			
		Manufactured			
		Processed	250	16	
	Process Type #2	(The process type involving the 2nd largest quantity of the listed substance.)			
		Manufactured			
		Processed	250	12	
	Process Type #3	(The process type involving the 3rd largest quantity of the listed substance.)			
		Manufactured			
		Processed			
2.10 <u>CBI</u> [_]	substance that chemical. Maximum daily i	um daily inventory and average monthly inventory was stored on-site during the reporting year in NA nventory	the form of		
<u></u>	Mark (X) this b	ox if you attach a continuation sheet.			

J			Byproduct, Coproduct	Concentration (%) (specify ±	Source of By products, Co products, or
	CAS No.	Chemical Name	or Impurity ¹	<pre>% precision)</pre>	Impurities

	¹ Use the follo	owing codes to designa	te byproduct, copro	duct, or impurity	7:
	B = Byproduct C = Coproduct				

[_]	Mark (X) this	box	if	you	attach	а	continuation sheet.	
-----	---------	--------	-----	----	-----	--------	---	---------------------	--

a.	b. % of Quantity	a/ r	с.	d.
Product Types ¹	Manufactured, Imported, or Processed	Used	Quantity Captively On-Site	Type of End-User
В	100 %		100 %	CS
<pre>A = Solvent B = Synthetic reactant C = Catalyst/Initiator Sensitizer D = Inhibitor/Stabiliz Antioxidant E = Analytical reagent F = Chelator/Coagulant G = Cleanser/Detergent H = Lubricant/Friction agent I = Surfactant/Emulsif</pre>	c/Accelerator/ cer/Scavenger/ c c/Sequestrant c/Degreaser n modifier/Antiwear	L = Moldable/Castable M = Plasticizer N = Dye/Pigment/Colo O = Photographic/Repand additives P = Electrodepositio Q = Fuel and fuel ac R = Explosive chemic S = Fragrance/Flavor T = Pollution contro U = Functional fluid V = Metal alloy and W = Rheological mod: X = Other (specify) type of end-users: umer	prant/Ink and addition prographic chemical con/Plating chemicals dditives cals and additives chemicals chemicals and additives additives additives	

<u>I</u>	corporate fiscal year. import, or process for substance used during t used captively on-site	g the listed substate For each use, speceach use as a percented year. as a percentage of each product type.	ance at any time after your current cify the quantity you expect to manufacturent entage of the total volume of listed. Also list the quantity of listed substarthe value listed under column b., and the (Refer to the instructions for further			
	a.	b.		c.	d.	
	Product Types ¹	% of Quantity Manufactured, Imported, or Processed		% of Quantity • Used Captively On-Site	Type of End-Users	
	В	100 %	_	100 %	CS	
	1					
	<pre>1 Use the following code A = Solvent B = Synthetic reactant C = Catalyst/Initiator</pre>	/Accelerator/ er/Scavenger/ /Sequestrant /Degreaser modifier/Antiwear	L = M = N = O = P = Q = R = T = U = V = V = V = V = V = V = V = V = V	Moldable/Castable Plasticizer Dye/Pigment/Coloe Photographic/Repand additives Electrodeposition Fuel and fuel ad Explosive chemice Fragrance/Flavor Pollution controe Functional fluid Metal alloy and Rheological modi	als and additives chemicals l chemicals s and additives additives	
	² Use the following codes I = Industrial	s to designate the $CS = Cons$				
	CM = Commercial			pecify)		

a.	b.	c.	d.				
		Average %					
	What I had been	Composition of	m				
Product Type ¹	Final Product's Physical Form ²	Listed Substance in Final Product	Type of End-Users				
Froduct Type	rnysical roim	III I I I I I I I I I I I I I I I I I	ict End-users				
NA							
-		The second secon					
¹ Use the following coo	les to designate pro	oduct types:					
A = Solvent		L = Moldable/Castable	·/Rubber and add				
B = Synthetic reactar	nt	M = Plasticizer	., Rubber and add				
C = Catalyst/Initiate		N = Dye/Pigment/Color	ant/Ink and add				
C = Catalyst/Initiator/Accele		0 = Photographic/Repr					
D = Inhibitor/Stabil:	zer/Scavenger/	and additives	0 1				
Antioxidant		P = Electrodeposition/Plating chemical Property of the Propert					
E = Analytical reager	nt	Q = Fuel and fuel additives					
F = Chelator/Coagular							
G = Cleanser/Deterger		S = Fragrance/Flavor					
H = Lubricant/Friction							
agent		<pre>U = Functional fluids</pre>					
I = Surfactant/Emuls:	fier	V = Metal alloy and a					
J = Flame retardant		W = Rheological modif					
	hesive and additive	es X = Other (specify)					
² Use the following codes to designate the final product's physical form:							
A = Gas		stalline solid					
B = Liquid	F3 = Grain	anules					
C = Aqueous solution		ner solid					
D = Paste	G = Ge	L					
E = Slurry	H = Oth	ner (specify)					
F1 = Powder							
³ Use the following cod	les to designate the	e type of end-users:					
I = Industrial	CS = Cor						
CM = Commercial	H = Oth	ner (specify)					
•							

2.15 CBI		le all applicable modes of transportation used to deliver bulk shipments of ed substance to off-site customers.	the
[_]	Truck	c	1
	Railo	car	2
	Barge	e, Vessel	3
	Pipel	line	4
	Plane	B	5
	Other	(specify)	6
2.16 CBI	or pr	omer Use Estimate the quantity of the listed substance used by your customers during the reporting year for use under each cate and use listed (i-iv).	
[_]	Cate	gory of End Use	
	i.	Industrial Products	
		Chemical or mixture NA	kg/yr
		Article	kg/yr
	ii.	Commercial Products	
		Chemical or mixture	kg/yr
		Article	kg/yr
	iii.	Consumer Products	
		Chemical or mixture	kg/yr
		Article	
	iv.	0ther	
		Distribution (excluding export)	kg/yr
		Export	
		Quantity of substance consumed as reactant	
			kg/yr
	Ma l-	(V) this has if you attach a santi-matical chart	
1 1	mark	(X) this box if you attach a continuation sheet.	

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

<u>CBI</u>	Specify the quantity purchased and the average price paid for the listed for each major source of supply listed. Product trades are treated as purches average price is the market value of the product that was traded for substance.						
`	Source of Supply	Quantity (kg)	Average Price (\$/kg)				
	The listed substance was manufactured on-site.						
	The listed substance was transferred from a different company site.						
	The listed substance was purchased directly from a manufacturer or importer.	3.1 Million KG	\$1.79/KG				
	The listed substance was purchased from a distributor or repackager.						
	The listed substance was purchased from a mixture producer.						
3.02 CBI	Circle all applicable modes of transportation used to your facility.	deliver the liste	d substance to				
	Circle all applicable modes of transportation used to your facility. Truck						
CBI	your facility.		<u>(</u> 1				
CBI	your facility. Truck	••••••	1				
CBI	Truck		2 3				
CBI	Truck		2 3				
CBI	Truck						
CBI	Truck						
CBI	Truck						

3.03 CBI	a.	Circle all applicable containers used to transport the listed substance to your facility.
[_]		Bags
		Boxes
		Free standing tank cylinders
		Tank rail cars
		Hopper cars
		Tank trucks
		Hopper trucks
		Drums
		Pipeline
		Other (specify)
	ь.	If the listed substance is transported in pressurized tank cylinders, tank rail
		cars, or tank trucks, state the pressure of the tanks.
		Tank cylinders mm
		Tank cylinders mm
		Tank cylinders

of the mixture, the	form of a mixture, list the s) or manufacturer(s), an est the listed substance in the moorting year.	r(s), an estimate of the		
Trade Name	Supplier or <u>Manufacturer</u>	Average % Composition by Weight (specify ± % precision)	Amount Processed (kg/yr)	

.05 BI	reporting year in the form of a class I chemical, class II chemical, or polymer, and the percent composition, by weight, of the listed substance.								
1		Quantity Used (kg/yr)	<pre>% Composition by Weight of Listed Sub- stance in Raw Material (specify ± % precision</pre>						
	Class I chemical	_3.1 Million KG	100 % +/- 0%						
	Class II chemical								
	Polymer								

Gene	ral	Inst	ruc	tion	s:

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other

PART	A PHYSICAL/CHEMICAL DATA	A SUMMARY		
4.01 CBI	Specify the percent puri substance as it is manual substance in the final p import the substance, or	factured, imported, or poroduct form for manufac	processed. Measure the cturing activities, at t	purity of the the time you
		Manufacture	<u>Import</u>	Process
	Technical grade #1	% purity	% purity	100 % purity
	Technical grade #2	% purity	% purity	% purity
	Technical grade #3	% purity	% purity	% purity
	¹ Major = Greatest quanti	ty of listed substance	manufactured, imported	or processed.
.02	1 Major = Greatest quanti Submit your most recentl substance, and for every an MSDS that you develop version. Indicate wheth appropriate response.	y updated Material Safe formulation containing ped and an MSDS develope	ety Data Sheet (MSDS) for g the listed substance. ed by a different source	or the listed If you possesse, submit your
.02	Submit your most recentl substance, and for every an MSDS that you develop version. Indicate wheth appropriate response.	y updated Material Safe of formulation containing ped and an MSDS develope ner at least one MSDS ha	ety Data Sheet (MSDS) for g the listed substance. ed by a different source as been submitted by cir	or the listed If you possesse, submit your scling the
.02	Submit your most recentl substance, and for every an MSDS that you develop version. Indicate wheth	y updated Material Safe y formulation containing ped and an MSDS develope her at least one MSDS ha	ety Data Sheet (MSDS) for the listed substance. ed by a different source as been submitted by cir	or the listed If you possesse, submit your caling the
.02	Submit your most recently substance, and for every an MSDS that you develop version. Indicate wheth appropriate response. Yes	y updated Material Safe y formulation containing ped and an MSDS develope her at least one MSDS ha	ety Data Sheet (MSDS) for the listed substance. The ed by a different source as been submitted by cir	or the listed If you possesse, submit your recling the
.02	Submit your most recently substance, and for every an MSDS that you develop version. Indicate wheth appropriate response. Yes	y updated Material Safe oformulation containing bed and an MSDS develope her at least one MSDS ha	ety Data Sheet (MSDS) for the listed substance. ed by a different source as been submitted by cir	or the listed If you possesse, submit your scling the

[Mark (X) this box if you attach a continuation sheet.

4.03	Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.
	Yes 1
	No
4.04	For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for
CBI	manufacturing, storage, disposal and transport activities are determined using the final state of the product.

		Phy:	sical State					
Activity	Solid	Slurry	Liquid	Liquified Gas	Gas			
Manufacture	1	2	3	4	5			
Import	1	2	3	4	5			
Process	1	2	(3)	4	5			
Store	1	2	7	4	5			
Dispose	(1)	2	3	4	5			
Transport		2	3	.4	5			

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

Physical State		Manufacture	Import	Process	Store	Dispose	Trans
Dust	<1 micron			<u>NA</u>			
	1 to <5 microns						·
	5 to <10 microns				.		
Powder	<1 micron			NA			
	1 to <5 microns						
	5 to <10 microns						
Fiber	<1 micron			NA		***************************************	
	1 to <5 microns						
	5 to <10 microns						
Aerosol	<1 micron			NA			
	1 to <5 microns						
	5 to <10 microns						

SECTION	5	ENVIRONMENTAL	FATE
SECTION	_	DIAATIONINEN I WE	LUIL

5.01	Ind	licate the rate constants for the following transformation processes.	
	a.	Photolysis:	
		Absorption spectrum coefficient (peak) NA (1/M cm) at	_ nm
		Reaction quantum yield, 6 at	_ nm
		Direct photolysis rate constant, k _p , at 1/hr 1	atitude
	b.	Oxidation constants at 25°C:	
		For ¹ 0 ₂ (singlet oxygen), k _{ox} NA	_ 1/M h:
		For RO ₂ (peroxy radical), k _{ox}	_ 1/M h:
	c.	Five-day biochemical oxygen demand, BOD ₅ NA	_ mg/l
	d.	Biotransformation rate constant:	
		For bacterial transformation in water, $k_b \dots NA$	_1/hr
		Specify culture	

	For acid-promoted process, k_A	
	For neutral process, $k_{_{\rm N}}$	
f.	Chemical reduction rate (specify conditions)	NA
g.	Other (such as spontaneous degradation)	NA

1/M hr

1/M hr

1/hr

For base-promoted process, $\boldsymbol{k}_{_{\boldsymbol{B}}}$ $\underline{\hspace{1cm}}$ $\ensuremath{\mathbb{N}}\boldsymbol{A}$

Hydrolysis rate constants:

 $^[\ \]$ Mark (X) this box if you attach a continuation sheet.

PART	ВР	PARTITION COEFFICIENT:	5							
5.02	a.	a. Specify the half-life of the listed substance in the following media.								
		<u>Media</u>			Half-life	e (specif	y unit	:s)		
		Groundwater		UK						
		Atmosphere		UK						
		Surface water		UK						
		Soil		UK					 	
	b.	Identify the listed life greater than 24		known tra	nsformation	products	that	have a	half-	
		CAS No.	<u>N</u>	аме	Half-li (specify			<u>Med</u>	<u>ia</u>	
		57-13-6	UREA		Greater	than 24h	r ⁱⁿ _	WATER		
					· · · · · · · · · · · · · · · · · · ·		in _			
					<u> </u>		in			
							in		<u> </u>	
5.03	Spe	cify the octanol-wate	er partition	coefficie	nt, K _{ow}	UK			at 25°C	
	Met	hod of calculation or	determinat	ion	• • • • • • • • • • • • • • • • • • • •					
5.04	Spe	cify the soil-water p	eartition co	efficient,	K _d	_UK			at 25°C	
	Soi	l type	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • •	• • • • • • • • • • • • • • • • • • • •					
5.05	Spe coe	cify the organic cart fficient, K _{oc}	on-water pa	rtition		UK			at 25°C	
5.06	Spe	cify the Henry's Law	Constant, H	•••••	······ _	UK		atm-	-m³/mole	
[_]	Mar	k (X) this box if you	attach a c	ontinuation	n sheet.					

Bioconcentration Factor	Species	$\underline{Test^1}$
UK		
¹ Use the following codes to des	signate the type of test:	
<pre>F = Flowthrough S = Static</pre>		
5 - Statie		

[_]	<u>Market</u>	Quantity Sold or Transferred (kg/yr)	Total Sales Value (\$/yr)	
	Retail sales	NA		
	Distribution Wholesalers			
	Distribution Retailers			
	Intra-company transfer			
	Repackagers			
	Mixture producers			
	Article producers			
	Other chemical manufacturers or processors			
	Exporters			
	Other (specify)			
6.05	Substitutes List all known commer for the listed substance and state t feasible substitute is one which is in your current operation, and which	he cost of each substitut economically and technolo	e. A commercially gically feasible to	
CBI	for the listed substance and state t	he cost of each substitut economically and technolo	e. A commercially gically feasible to	
	for the listed substance and state t feasible substitute is one which is in your current operation, and which	he cost of each substitut economically and technolo	e. A commercially gically feasible to	
CBI	for the listed substance and state t feasible substitute is one which is in your current operation, and which performance in its end uses.	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable	
CBI	for the listed substance and state the feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable Cost (\$/kg)	
CBI	for the listed substance and state the feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable Cost (\$/kg)	
CBI	for the listed substance and state the feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable Cost (\$/kg)	
CBI	for the listed substance and state the feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable Cost (\$/kg)	
CBI	for the listed substance and state the feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	he cost of each substitut economically and technolo results in a final produ	e. A commercially gically feasible to ct with comparable Cost (\$/kg)	

	SECTION 7 MANUFACTURING AND PROCESSING INFORMATION					
Gener	General Instructions:					
provi	uestions 7.04-7.06, provide a separate response for each process block flow diagram ded in questions 7.01, 7.02, and 7.03. Identify the process type from which the mation is extracted.					
PART	A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION					
7.01 CBI	In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.					
[_]	Process type High Pressure Rigid Polyurethane Foam, Department 214. See Attached Sheet					

	SECTION 7 MANUFACTURING AND PROCESSING INFORMATION
Gener	al Instructions:
provi	uestions 7.04-7.06, provide a separate response for each process block flow diagram ded in questions 7.01, 7.02, and 7.03. Identify the process type from which the mation is extracted.
PART	A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION
7.01 CBI	In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.
[_]	Process type High Pressure Rigid Polyurethane Foam, Departments 226 & 236 See Attached Sheet.

Mark (X) this box if you attach a continuation sheet.

7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

Process type High Pressure Rigid Polyurethane Foam, Department 214.

Process ID 2.1 2.D 2.3 2.4 2.C 2.S 2.J 2.G 2.7 2.8 2.10	Description Filter, Vapor and liquid Pressure relief, vapor Filter, vapor and liquid Pump, fugitive Overfill, liquid Area ventalation, vapor Pressure relief, vapor Overfill, liquid Filter, vapor and liquid Pump, fugitive Filter, vapor and liquid
2.10	Filter, vapor and liquid
2.113.1	Pump, fugitive Mix head, fugitive

7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

[_] Process type High Pressure Rigid Polyurethane Foam, Departments 226 & 236

Process ID 2.1 2.D 2.3 2.4 2.C 2.S 2.J 2.G 2.7 2.8 2.10	Description Filter, Vapor and liquid Pressure relief, vapor Filter, vapor and liquid Pump, fugitive Overfill, liquid Area ventalation, vapor Pressure relief, vapor Overfill, liquid Filter, vapor and liquid Pump, fugitive Filter, vapor and liquid
2.11	Pump, fugitive
3.1	Mix head, fugitive

7.04	Describe the typical equipment types for each unit operation identified in your
	process block flow diagram(s). If a process block flow diagram is provided for more
	than one process type, photocopy this question and complete it separately for each
CDT	process type.

<u>CBI</u>

[_] Process type High Pressure Rigid Polyurethane Foam, Departments 214, 226 & 236

	Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg) Co	Vessel omposition
	2.1, 2.7	Screen filter	<u>4 – 50 °C</u>	Less than 13,000	Steel
	2.4, 2.8	Gear Pump	4 - 50	less than 13,000	Steel
à.	2.11	High psi meter pump	4 - 50	less than 104,000	Steel
	<u>2.5,2.9,</u> 2.12	Plate heat exchanger	4 – 50	under 13,000	Steel
	2.2	Bulk holding tank	NA	about 1,035	Steel
	2.3, 2.10	Bag filter housing	4 - 50	under 13,000	Steel
	2.6	Holding tank	NA	about 1,040	Steel
	3.1	Mix head	4 - 50	<u>under 104</u> ,000	Steel
A11	Low psi lines		4 - 50	under 13,000	_Steel
High	pressure pipi	ng	4 - 50	under 104,000	Steel
High	pressure flex	hose	4 - 50	under 104,000	Rubber in steel braid.

[_]	Mark (X)	this b	oox if	you attach	а	continuation	sheet.			

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

[Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, DEPT 214

Process Stream ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr)
1.A	POLYOL	OL OL	1,416,000
1.B	CATALYST	OL	28,730
1.C	SURFACTANT	OL	31,230
1.D	WATER	AL	14,575
1.E	CFC-11	OL	593,370
1.1 1.J 1.K	BLENDED RESIN	OL	2.082,000
1.P 1.O 1.R 1.S 1.T 1.U 1.V 1.L 1.H 1.O 1.W	CFC-11		

¹Use the following codes to designate the physical state for each process stream:

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

SO = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

7.06 CBI	If a process	e each process stream ide s block flow diagram is p on and complete it separa s for further explanation	provided for mon tely for each p	re than one proces process type. (Re	s type, photocopy			
[_]	Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, DEPT 214							
	а.	b.	c.	d.	е.			
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)			
	1.A	POLYOL	100%	WATER	0.1 %			
	1.B	CATALYST	100%	DIBUTYLTIN DILAURATE	5.8 %			
				HYLENDIAMEINE METHYLETHANOLAN (TEDA & DMEA)	MINE			
	1.C	SILICONE SURFACTANT	100%	NA	0 %			

7.06 continued below

[X] Mark (X) this box if you attach a continuation sheet.

PAGE 1 017

PART	A RESIDUAL TREATMENT PR	OCESS DESCRIPTION
8.01 CBI		instructions, provide a residual treatment block flow diagram atment process used for residuals identified in question 7.01.
 [_]	Process type	HIGH PRESSURE RIGID POLYURETHANE FOAM
		DEPARTMENT 214 DEPARTMENTS 226 AND 236
		SEE ATTACHED SHEETS



Mark (X) this box if you attach a continuation sheet.

8.05 CBI	diagram process	(s). If a r type, photo	esidual trea copy this qu	tment block f estion and co	in your residu low diagram is mplete it sepa r explanation	provided for e	or more than one each process
 [<u></u>]		type	итси		IGID POLYURI	•	•
	a.	b.	c.	đ.	e.	f.	DEPARTMENTS ZZ
	Stream ID Code 2.D 2.J	Type of Hazardous Waste R, T	Physical State of Residual ² GU	Known Compounds ³ TDI	Concentra- tions (% or ppm) 4,5,6 E, W 0.002 ppm	Other Expected Compounds NA	Estimated Concen- trations (% or ppm) NA
	1.H 1.D	Т	GU	CFC-11	E, V 10%	NA	NA NA
	2.C 2.G	R, Т		TDI	E, V 100%	- NA	
	-						
	·						
3.05	continue						

8.05 (continued) ¹Use the following codes to designate the type of hazardous waste: I = Ignitable C = Corrosive R = Reactive E = EP toxicT = ToxicH = Acutely hazardous ²Use the following codes to designate the physical state of the residual: GC = Gas (condensible at ambient temperature and pressure) GU = Gas (uncondensible at ambient temperature and pressure) SO = SolidSY = Sludge or slurry AL = Aqueous liquid OL = Organic liquid IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene) 8.05 continued below

8.05	(continued))								
	³ For each	additive	package	introduced	into a	a process	stream,	specify	the	compounds

that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column d. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

	Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
	1		
	2		
	3		
	4		
	5		
	4una sha fallanian andara	to doctorate have the company of the	n was determined:
	A = Analytical result E = Engineering judgeme	to designate how the concentration	n was determined:
8.05	continued below		
[_]	Mark (X) this box if you	attach a continuation sheet.	
		56	

8.05	(continu	ed)	
	⁵ Use the V = Vol W = Wei		sured:
	⁶ Specify	the analytical test methods used and their detection limits Assign a code to each test method used and list those codes	s in the table s in column e.
	Code	<u>Method</u>	Detection Limit (<u>t</u> ug/l)
	1		
	2		
	_3		
	4		
	_5	·	
	_6		
		ı	

[_] Mark (X) this box if you attach a continuation sheet.

Process a. Stream ID Code 3.C	b. Waste Description Code B82	Management Method Code 1D	d. Residual Quantities (kg/yr) 77,000	e Mana of Resi	gement dual (%) Off-Site	f. Costs for Off-Site Management (per kg)	g. Changes in Management Methods
a. Stream ID Code	b. Waste Description Code	c. Management Method Code ²	d. Residual Quantities (kg/yr)	e Mana of Resi	gement dual (%) Off-Site	f. Costs for Off-Site Management (per kg)	g. Changes in Management
Stream ID Code	Waste Description Code	Management Method Code ²	Residual Quantities (kg/yr)	Mana of Resid	gement dual (%) Off-Site	Costs for Off-Site Management (per kg)	Changes in Management
ID Code	Description Code	Method Code ²	Quantities (kg/yr)	of Resi	dual (%) Off-Site	Off-Site Management (per kg)	Management
3.C	B82	1D	77,000		100	0 10	
					100	\$ 0.40	
							
			<u> </u>				
	•						
-	Use the	Use the codes prov	Use the codes provided in Exhi	Use the codes provided in Exhibit 8-2 to o	•	Use the codes provided in Exhibit 8-2 to designate the manage	Use the codes provided in Exhibit 8-1 to designate the waste descriptions? Use the codes provided in Exhibit 8-2 to designate the management methods

(<u></u> }	your process b	Ch	ustion amber ture (°C)	Tempe	ion of rature itor	In Com	ence Time bustion (seconds)
	Incinerator	Primary	Secondary	Primary	Secondary	Primary	Secondary
	1						
	2		<u></u>				
	3						
			of Solid Wast ropriate resp		been submit	ted in lieu	of response
	Yes					• • • • • • • • • • • • • • • • • • • •	
	No	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •		• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	2
8.23 CBI	Complete the fare used on-si	te to burn	the residuals				
8.23 <u>CBI</u> []	are used on-si treatment bloc Incinerator	te to burn	the residuals ram(s). Air Po Control	ellution Device		Types Emission Avail	residual of us Data
CBI	are used on-si treatment bloc Incinerator 1 2	te to burn	the residuals ram(s). Air Po Control	ellution Device		Types Emission Avail	residual of us Data
CBI	Incinerator 1 2 3 Indicate by circl	if Office ing the app	the residuals ram(s). Air Po Control	A A A A A A A A A A A A A A A A A A A	in your proc	Types Emission Avail NA NA ted in lieu	residual of of of response

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

9.01 Mark (X) the appropriate column to indicate whether your company maintains records on the following data elements for hourly and salaried workers. Specify for each data element the year in which you began maintaining records and the number of years the records for that data element are maintained. (Refer to the instructions for further explanation and an example.)

Data Element Date of hire X X 1956 INDEFINE Age at hire X X 1956 INDEFINE Work history of individual before employment at your facility X X 1956 INDEFINE X X 1956 INDEFINE X X 1956 INDEFINE X X X X 1956 INDEFINE X X X X Y X Y Y Y Y Y Y Y Y Y Y Y Y Y	s
Age at hire X X 1956 INDEFIN Work history of individual before employment at your facility X X 1956 INDEFIN Sex X X 1956 INDEFIN Race X X 1956 INDEFIN Job titles X X 1956 INDEFIN	<u>ed</u>
Work history of individual before employment at your facility X X 1956 INDEFINATION	ΤE
before employment at your facility X X 1956 INDEFIN Sex X X 1956 INDEFIN Race X X 1956 INDEFIN Job titles X X 1956 INDEFIN	ΤE
facility X X 1956 INDEFIN Sex X X 1956 INDEFIN Race X X 1956 INDEFIN Job titles X X 1956 INDEFIN	
Race X X 1956 INDEFING Job titles X X 1956 INDEFING	<u>TE</u>
Job titles X X 1956 INDEFIN	<u>TE</u>
500 titles	ΤE
Chank Jaka fan arak Jak	TE
Start date for each job	
title X X 1956 INDEFIN	₽Έ
End date for each job title X 1956 INDEFIN	P E
Work area industrial hygiene monitoring data X X 1984 INDEFIN	PE
Personal employee monitoring dataXNO1984TNDEFTN	
Personal design of the second	T. F.
Employee medical history X X 1983 INDEFIN	ΓE
Employee smoking history NO NO	
Accident history X X UK	
Retirement date X X 1956 INDEFIN	ΓE
Termination date X X 1956 INDEFINA	<u>re</u>
Vital status of retirees X X UK INDEFIN	<u>ΓΕ</u>
Cause of death data NO NO NO	_

[_]	Mark	(X)	this	box	if	you	attach	а	continuation	sheet.
-----	------	-----	------	-----	----	-----	--------	---	--------------	--------

]	a.	b.	c.	d.	e.
	Activity	Process Category	Yearly Quantity (kg)	Total Workers	Total Worker-Hou
		Enclosed	quantity (kg)	HOLKELS	WOLKEL HOU
	Manufacture of the listed substance				
		Controlled Release			
		0pen			
	On-site use as reactant	Enclosed	3.08 Million		67.050
	reactant	Controlled Release		4/	67,050
		0pen			
	On-site use as	Enclosed	<u> </u>		
	nonreactant	Controlled Release			
		0pen			
	On-site preparation	Enclosed	·		
	of products	Controlled Release			
		0pen			
		· Poss			The state of the s

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

.03 BI	Provide a description encompasses workers listed substance.	re job title for each labor category at your facility that who may potentially come in contact with or be exposed to the
1		
	Labor Category	Descriptive Job Title
	A	A.K. FOAM FIXTURE OPERATOR
	В	I.F. FOAM (PRODUCT) REPAIR
	С	A.O. FOAM FIXTURE (CHANGE OVER)
	D	H. UTILITY RELIEF FOAM OPERATOR
	E	A.B. ASSEBLER (CLEAN UP)
	F	SUPERVISOR
	-	E.V. ENVIRONMENTAL CONTROL
	G	251D-A PIPEFITTERS
	Н	CHEMICAL PROCESS ENGINEER
	I	
	J	

9.04	In accordance with the indicate associated wo	instructions, provide your process block flow diagram(s) and rk areas.					
CBI							
[_]	Process type	HIGH PRESSURE RIGID POLYURETHANE FOAM					
		DEPARTMENT 214 DEPARTMENTS 226 + 236					
		SEE ATTACHED SHEETS					
		•					

.05 BI	may potentially com additional areas no	s work area(s) shown in question 9.04 that encompass workers who le in contact with or be exposed to the listed substance. Add any it shown in the process block flow diagram in question 7.01 or is question and complete it separately for each process type.
	Process type	. HIGH PRESSURE RIGID POLYURETHANE FOAM, D/214, 226, 236
	Work Area ID	Description of Work Areas and Worker Activities BATCH RM - RECEIVING OF BULK MATERIALS AND BLENDING
	1	OF RESIN COMPONENTS. DAY TANK AREA - STORAGE OF MATERIALS PRIOR TO
	2	PRODUCTION USE. PUMP AREA - BUILDS HIGH PRESSURE AND METERS FOAM
	3	CHEMICALS. FOAM FIXTURES - FOAM PROCESS TAKES PLACE IN THIS AREA
	4	CHANGE OVER OF FIXTURES, REPAIR OF PRODUCT.
	5	CHEM LAB - TESTING OF BULK AND BLENDED MATERIALS.
	6	PIPEFITTER AREA - CLEAN AND REPAIR FOAM EQUIPMENT.
	7	
	8	
	9	
	10	
		· .

9.06 CBI	each labor ca come in conta and complete	itegory at your control of the separate of the	able for each wo our facility tha be exposed to th ly for each prod	it encom ne liste cess typ	passes worker d substance. e and work ar	s who may pot Photocopy thea.	entially is question	
[_]	Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, D/214 226 2							
	Work area	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • •	1 -	BATCH ROOM		
	Labor Category	Number of Workers Exposed	Mode of Exposu (e.g., dir skin conta	ect	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed	
	SUPERVISOR	3	SKIN, INHAL	NOITA	GU, OL	D	250	
	PIPEFITTER	2	SKIN, INHAL	ATION	GU, OL	В	20	
	CHEM ENG	3	INHALATION		GU	В	100	
	<u></u>							
	-ti, (-1)			-				
		•						
	¹ Use the foll the point of	owing codes exposure:	to designate th	e physi	cal state of	the listed su	bstance at	
		ondensible a			Sludge or slu			
	GU = Gas (u temper	ature and proceedings of the process of the second end of the seco	e at ambient cessure;	0L =	Aqueous liqui Organic liqui Immiscible li	id iquid		
	includ SO = Solid	es fumes, va	apors, etc.)		(specify phase 90% water, 10			
	² Use the foll	owing codes	to designate av	erage l	ength of expos	sure per day:		
	A = 15 minut B = Greater exceedin	than 15 minu	ites, but not	(Greater than 2 exceeding 4 ho Greater than 4	ours		
	C = Greater		ır, but not	•	exceeding 8 ho Greater than 8	ours	no t	

9.07 <u>CBI</u>	Weighted Average (egory represented in question 9. TWA) exposure levels and the 15- stion and complete it separately	.06, indicate the 8-hour Time minute peak exposure levels. v for each process type and work
[_]	Process type	HIGH PRESSURE RIGID POL	YURETHANE FOAM, D/214, 226, 23
	Work area		1. BATCH ROOM
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m³, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)
	SUPERVISOR	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm
	PIPEFITTER	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm
	CHEM ENG	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm
	- Marie Carlos Control of Control		

]							
,	Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples ¹	Analyzed In-House (Y/N)	
	Personal breathing zone	1, 2, 3	1	10	В	N	INDEFINTE
	General work area (air)	1, 2, 3 4, 6	, 24 HR/D	AY CONT- INUOUS	A	Y	INDEFINITE
	Wipe samples						
	Adhesive patches						·
	Blood samples						
	Urine samples				***************************************		
	Respiratory samples					 	
	Allergy tests			-			
	Other (specify)						
	Other (specify)						
	Other (specify)						
	¹ Use the following of A = Plant industria B = Insurance carri C = OSHA consultant D = Other (specify)	il hygienis er		takes the	monitorin	g samples:	

[-]	Sample Type	Sa	ampling and Analyt	ical Methodolo	ogv
·—'	AREA MONITORING		OR USING COLOR		
	PERSONAL SAMPLING	IMPINGER AI	R PUMP - GAS C	HROMATOGRAP	НҮ
				* *** *	
9.10	If you conduct persor specify the following				substance,
CBI	Specify the rollowing	, 1.101	cae equape cyp.		
 [_]	Equipment Type ¹	Detection Limit ²	Manufacturer	Averaging Time (hr)	Model Number
·—·	(D)	LESS THAN	MSA, SKC	20 MIN	S
		0.0006 ppm			
				-	
					-
	¹ Use the following co			ring cauinmor	
	A = Passive dosimete		personal air monito	oring equipmen	it types:
	<pre>B = Detector tube C = Charcoal filtrat</pre>	ion tube with num	n		
	D = Other (specify)	-		- TMDTNCFD	W/MPDCALT
	Use the following co			ingABSORBIN	G SOLUTION
	<pre>E = Stationary monit F = Stationary monit</pre>				
	<pre>G = Stationary monit H = Mobile monitorin</pre>	-	·		
	<pre>I = Other (specify)</pre>				
	² Use the following co	odes to designate o	detection limit un:	its:	
	A = ppm B = Fibers/cubic cen				
	<pre>C = Micrograms/cubic</pre>	: meter (μ/m̃)			
	J				

<u>T</u>	est Description	Frequency (weekly, monthly, yearly, etc
LUNG FUNCTIO	ON	YEARLY
X-RAYS		YEARLY
-		
•	the state of the s	

PART	C ENGINEERING CONTROLS						
9.12	Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.						
CBI	•				DEPARTMENTS		
[_]	Process type	IIGH PRESSURE	RIGID POLYURE	THANE FOAM,	214 226 23		
	Work area			<u>1. BATCH</u>	ROOM		
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded		
	Ventilation:						
	Local exhaust	Y	1972	Y	1982		
	General dilution	<u>Y</u>	1972	N			
	Other (specify)						
	Vessel emission controls	<u>Y</u>	1972	_N			
	Mechanical loading or packaging equipment	<u>N</u>		N			
	Other (specify)						

<u>:</u> -	complete it separately for each process type and work are HIGH PRESSURE RIGID POLY	
_}	Work area	2, DAY TANK AREA
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
	INCREASE LOCAL AND GENERAL EXHAUST	UK
	\mathcal{E}	

9.14	.14 Describe the personal protective and safety equipment that your workers wear or usin each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process to and work area.					
CBI	and work area.				DEPARTMENT	
[_]	Process type	HIGH PRESSURE RIGII	POLYURE	THANE FOAM,	214 226 23	
	Work area	• • • • • • • • • • • • • • • • • • • •	1.	BATCH ROOM		
			Wear or Use			
		Equipment Types	<u>(Y/N)</u>	-		
		Respirators	Y			
,		Safety goggles/glasses	У	-		
		Face shields	N	-		
		Coveralls	N	-		
		Bib aprons	N			
		Chemical-resistant gloves	Y	-		
		Other (specify)				
			,	-		
				_		

Mark (X) this box if you attach a continuation sheet.

9.15	process respirations tested,	ers use respirators when work type, the work areas where tors used, the average usage and the type and frequency of the it separately for each pro-	the respirat , whether or of the fit t	ors are us not the r	ed, the type espirators we	of re fit
[<u>]</u>]	Process	type <u>HIGH PRES</u>	SURE RIGI	D POLYURI	ETHANE FOAM	DEPARTMENTS , 214 226 236
_	Work Area	Respirator Type	Average Usage ¹	Fit Tested (Y/N)	Type of Fit Test	Frequency of Fit Tests (per year)
	1	SCOTT ORGANIC VAPOR CA	RT. B.	<u>Y.</u>	QL	1.
	6.	SCOTT ORGANIC VAPOR CA	ART. B.	<u>Y.</u>	QL	1.
						
	2 Use the QL = Qt	her (specify) e following codes to designa ualitative uantitative	te the type	of fit tes	it:	

9.16	the listed substance, specify the frequency of the maintenance activity, and the person who performs the maintenance activity. Photocopy this question and complete it separately for each respirator type.				
	Respirator type	SCOTT ORGANIC VAPOR CARTRIDO	3 E		
	Respirator Maintenance Activity	Frequency ¹	Person Performing Activity ²		
	Cleaning	A	D		
	Inspection	A	D		
	Replacement				
	Cartridge/Canister	<u>C</u>	D		
	Respirator unit	<u>NA</u>			
	² Use the following code	es to designate who performs the maint	enance activity:		
	² Use the following code A = Plant industrial B B = Supervisor C = Foreman D = Other (specify)		enance activity:		
	A = Plant industrial b B = Supervisor C = Foreman	hygienist	enance activity:		
	A = Plant industrial b B = Supervisor C = Foreman	hygienist	enance activity:		
	A = Plant industrial b B = Supervisor C = Foreman	hygienist	enance activity:		

a.								
Respirator type	e	SELF CONTA	INED BREATHING	APPARATUS	·			
Type of Training	Number of Workers Trained	Location of Length of Training Training (hrs)		Person Performing Training	Frequency			
R	212	В	4	A	c			
b.								
Respirator type	e	• • • • • • • • • • • • •		SCBA				
Type of	Number of Workers L Re-trained R	ocation of e-Training R	Length of e-Training (hrs)		Frequency			
R	200	В	4	A	C			
A = Outside p B = In-house of C = On-the-jol D = Other (spo	classroom in b			_				
³ Use the following codes to designate the person who performs the training or re-training:								
<pre>A = Plant industrial hygienist B = Supervisor C = Foreman D = Other (specify)</pre>								
C = Foreman	ecify)	⁴ Use the following codes to designate the frequency of respirator training or re-training:						
C = Foreman D = Other (specific contents) 4 Use the following the follo		o designate t	he frequency of re	espirator trainin	ng or			

Clothing and Equipment	Permeation Tests Conducte (Y/N)
Coveralls	N
	N
Bib apron	И
Gloves	
Other (specify)	

elimiauthomonit CBI quest [_] Proce Work ARE. RES: ARE. 9.20 Indicates separates are	areaA MONITORED FOR VAPIRATOR USE AND MARESTRICTED TO AVERAGE (X) how often your or spills of the li	to the listed suareas with warning vide worker train separately for each PRESSURE RIGHT NORIZED PERSONNERS PER	bstance (e.g. g signs, insuring programs, ch process type of the p	n restrict en re worker dete etc.). Photope and work a HANE FOAM, 1. I N SPILL RES	trance only to ection and ocopy this rea. DEPARTMENTS 214 226 236 BATCH ROOM						
Proce Work ARE RES ARE Proce	areaA MONITORED FOR VAPIRATOR USE AND MARESTRICTED TO AVERAGE (X) how often your or spills of the li	APORS. WORKER ATERIAL HANDLI UTHORIZED PERS u perform each ho sted substance.	S TRAINED I NG. AREA W ONNEL ONLY.	1. H	214 226 236 BATCH ROOM SPONSE,						
ARE. ARE. ARE. ARE. O.20 Indicates separate Proces	areaA MONITORED FOR VARIATOR USE AND MARKESTRICTED TO AND CORRECT CORRE	APORS. WORKER ATERIAL HANDLI UTHORIZED PERS u perform each ho sted substance.	S TRAINED I NG. AREA W ONNEL ONLY.	N SPILL RES	SPONSE,						
RES. ARE.	PIRATOR USE AND MARESTRICTED TO AN	ATERIAL HANDLI UTHORIZED PERS u perform each ho sted substance.	NG. AREA WONNEL ONLY.	ALLED OFF A							
ARE. O.20 Indicates separate Processing	A RESTRICTED TO A	UTHORIZED PERSolution u perform each hosted substance.	ONNEL ONLY.		AND VENTED.						
.20 Indic leaks separ	cate (X) how often yo	u perform each ho sted substance.	usekeeping ta								
0.20 Indicates leaks separates Processing	cate (X) how often yo	u perform each ho sted substance.	usekeeping ta								
leaks separ Proce	s or spills of the li	sted substance.	usekeeping ta								
leaks separ Proce	s or spills of the li	sted substance.	usekeeping ta								
			leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area. Process type								
House	ekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day		More Than 4 Times Per Da						
Swee	ping										
Vacu	uming										
	r flushing of floors										
	r (specify)										
01	. (()										

9.19	Describe all of the work pu	ractices and adm	inistrative c	ontrols used	to reduce or				
7.19	9 Describe all of the work practices and administrative controls used to reduce of eliminate worker exposure to the listed substance (e.g., restrict entrance only authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this								
monitoring practices, provide worker training programs, etc.). Photoc CBI question and complete it separately for each process type and work are									
	Process type								
	Work area		•••••	••					
	4								
.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance. s type and work	Photocopy thi	s question an	DEPARTMENTS				
.20	leaks or spills of the lis	ted substance. s type and work H PRESSURE RIC	Photocopy thi area. GID POLYURE	s question an	DEPARTMENTS				
.20	leaks or spills of the lis separately for each proces Process type HIGH	ted substance. s type and work H PRESSURE RIC	Photocopy this area. GID POLYURE: 1-2 Times	s question an	DEPARTMENTS				
.20	leaks or spills of the lis separately for each process Process type HIGH Work area	ted substance. s type and work H PRESSURE RIC Less Than	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
.20	leaks or spills of the lis separately for each proces Process type HIGH Work area	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
.20	leaks or spills of the lis separately for each proces Process type HIGH Work area	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
.20	leaks or spills of the lis separately for each proces Process type HIGH Work area Housekeeping Tasks Sweeping Vacuuming	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day X X	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
.20	leaks or spills of the lis separately for each proces Process type HIGH Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day X X	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B 3-4 Times	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
2.20	leaks or spills of the lis separately for each proces Process type HIGH Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day X X	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B 3-4 Times	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				
9.20	leaks or spills of the lis separately for each proces Process type HIGH Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day X X	Photocopy this area. GID POLYURE: 1-2 Times	THANE FOAM, 1. B 3-4 Times	DEPARTMENTS 214, 226, 2 ATCH ROOM More Than 4				

9.21	Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?							
	Routine exposure							
	Yes							
	Yes							
	No							
	If yes, where are copies of the plan maintained?							
	Routine exposure:							
	Emergency exposure:							
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.							
	Yes							
	No							
	If yes, where are copies of the plan maintained?							
	Has this plan been coordinated with state or local government response organizations Circle the appropriate response.							
	Yes							
	No							
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.							
	Plant safety specialist							
	Insurance carrier							
	OSHA consultant							
	Other (specify)							

9.24	Who is responsible for safety and health training at your facility? Circle the appropriate response.
	Plant safety specialist
	Insurance carrier
	OSHA consultant
	Other (specify)
9.25	Who is responsible for the medical program at your facility? Circle the appropriate response.
	Plant physician
	Consulting physician
	Plant nurse
	Consulting nurse
	Other (specify)

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

PART A	GENERAL INFORMATION
10.01	Where is your facility located? Circle all appropriate responses.
CBI	
[_]	Industrial area
	Urban area 2
	Residential area 3
	Agricultural area 4
	Rural area 5
	Adjacent to a park or a recreational area 6
	Within 1 mile of a navigable waterway 7
	Within 1 mile of a school, university, hospital, or nursing home facility 8
	Within 1 mile of a non-navigable waterway
	Other (specify)10
[_] 1	Mark (X) this box if you attach a continuation sheet.

	Specify the exact location of your is located) in terms of latitude a (UTM) coordinates.										
	Latitude		43	° 11							
	Longitude 085 • 15 , 45 "										
	UTM coordinates Zone	, North	ing	, Easti	ing						
10.03	If you monitor meteorological cond the following information.	litions in the vicin	ity of y	our facilit	ty, provide						
	Average annual precipitation		7	Ą	_inches/year						
	Predominant wind direction				-						
10.04	Indicate the depth to groundwater Depth to groundwater			A	meters						
10.05 <u>CBI</u> []	For each on-site activity listed, indicate (Y/N/NA) all routine releases of the listed substance to the environment. (Refer to the instructions for a definition of Y, N, and NA.) Environmental Release										
		EllA		tor							
	On-Site Activity	Air	Wa		Land						
	On-Site Activity Manufacturing		Wa NA		Land NA						
		Air		1							
	Manufacturing	Air NA	NZ	1	NA						
	Manufacturing	NA NA	NZ NZ	<u> </u>	NA NA						
	Manufacturing Importing Processing	NA NA Y	NZ NZ	<u> </u>	NA NA N						
	Manufacturing Importing Processing Otherwise used Product or residual storage	NA NA Y NA	NA NA NA	A -	NA NA N						
	Manufacturing Importing Processing Otherwise used	NA NA Y NA Y	NZ NZ N	A	NA NA N NA N						
	Manufacturing Importing Processing Otherwise used Product or residual storage Disposal	NA NA Y NA Y NA	NZ NZ NZ NZ NZ	A	NA NA NA NA NA						

[_]	Quantity discharged to the air	LESS THAN 10	kg/yr <u>+</u> 0
	Quantity discharged in wastewaters	0	kg/yr ±
	Quantity managed as other waste in on-site treatment, storage, or disposal units	0	kg/yr ±0
	Quantity managed as other waste in off-site treatment, storage, or disposal units	3355	kg/yr <u>+</u> 2
	★ .		

Process type	HIGH PRESSURE RIGID POLYURETE	POLYURETHANE FOAM, DEPT	
Stream ID Code 2.D, 2.J, 2.S 1.W	Control Technology NONE - TDI VAPOR RELEASED TO ATMOSPHERE	Percent Efficie	

10.09 CBI [_]	substance in residual tressource. Do	terms of a Streatment block flow not include raw not, equipment leak cess type.	entify each emission point source containing the listed am ID Code as identified in your process block or w diagram(s), and provide a description of each point material and product storage vents, or fugitive emission ks). Photocopy this question and complete it separately DEPARTMENT
	Point Source ID Code		Description of Emission Point Source
	2.D		AIR PRESSURE RELIEF VALVE FROM TDI BULK TAN
	2.J		AIR PRESSURE RELIEF VALVE FROM TDI PRODUCTION HOLDING TANK.
	2.S		AREA VENT FROM PUMPS AND FILTERS.
	1.W		AREA VENT FROM FOAM FIXTURE AREA.
44			

sheet.

 \Box

Mark

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this

xod

if

you

⁴Average Emission Factor — Provide estimated (\pm 25 percent) emission factor (kg of emission per kg of production of listed substance)

 [_]	D. Jak		Stack		Emission				
	Point Source ID Code	Stack Height(m)		Exhaust Temperature (°C)	Exit	Building Height(m)	Building Width(m)	Vent Type ³	
	UK								
									
	¹ Height o	of attached	or adjacent	building					
	² Width of attached or adjacent building								
	³ Use the following codes to designate vent type:								
		<pre>H = Horizontal V = Vertical</pre>							

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

0.12 31	2 If the listed substance is emitted in particulate form, indicate the parti distribution for each Point Source ID Code identified in question 10.09. Photocopy this question and complete it separately for each emission point						
_1	Point source ID code						
	Size Range (microns)		Mass Fraction (% \pm % precision)				
	< 1						
	≥ 1 to < 10						
	≥ 10 to < 30						
	≥ 30 to < 50						
	≥ 50 to < 100						
	≥ 100 to < 500						
	≥ 500						
			Total = 100%				

10.13	types listed which are expo	sed to the l	isted su	bstance a	nd which	are in se	rvice
	according to the specified the component. Do this for residual treatment block fluor exposed to the listed sprocess, give an overall peexposed to the listed substitute.	each proces ow diagram(s ubstance. I rcentage of	s type i). Do n f this i time per	dentified ot include s a batch year tha	in your e equipme or inter t the pro	process b nt types mittently cess type	lock or that are operated is
<u>CBI</u>	for each process type.			•		DE	PARTMENTS
[_]	Process type HIG	H PRESSUR	E RIGID	POLYUR	ETHANE 1	FOAM, 21	4 226 236
	Percentage of time per year type						
						y Weight cess Stre	am
	Equipment Type Pump seals ¹	Less than 5%	5-10%	11-25%	26-75%	76-99%	Greater than 99%
	Packed Mechanical						_0
	Double mechanical ²						12
	Compressor seals ¹						0
	Flanges						41
	Valves Gas ³						50
	Liquid						0
	Pressure relief devices ⁴ (Gas or vapor only)						9
	Sample connections						
	Gas			-			
	Liquid						<u>q</u>
	Open-ended lines ⁵ (e.g., purge, vent)						· ·
	Gas						
	Liquid						9
	¹ List the number of pump and compressors	l compressor	seals,	ather tha	an the nu	mber of p	umps or
10.13	continued on next page						

10.13	(continued)									
	² If double mechanical seal greater than the pump stu will detect failure of th with a "B" and/or an "S",	ffing box pressure a e seal system, the b	nd/or equipped wit	h a sensor (S) that						
	³ Conditions existing in the valve during normal operation									
	⁴ Report all pressure relie control devices	f devices in service	, including those	equipped with						
	⁵ Lines closed during norma operations	l operation that wou	ld be used during	maintenance						
10.14 CBI	Pressure Relief Devices wi pressure relief devices id devices in service are con enter "None" under column	entified in 10.13 to trolled. If a press	indicate which pr	essure relief						
[_]	a. Number of	b.	ç.	d. Estimated						
	Pressure Relief Devices	Percent Chemical in Vessel	Control Device	Control Efficiency ²						
		80	POP-OFF	95						
			RUPTURE DISC	/60						
										
	Refer to the table in ques heading entitled "Number o Substance" (e.g., <5%, 5-1	f Components in Serv	d the percent rang rice by Weight Perc	e given under the ent of Listed						
	² The EPA assigns a control with rupture discs under n efficiency of 98 percent f conditions	ormal operating cond	litions. The EPA a	ssigns a control						
	· · · · · · · · · · · · · · · · · · ·									
[_]	Mark (X) this box if you at	tach a continuation	sheet.							

10.15	Equipment Leak Detection place, complete the procedures. Photocotype.	following table re	garding thos	se leak det	ection and re	epair
CBI						
[_]	Process type	• • • • • • • • • • • • • • • • • • • •		NA_		
	Equipment Type	Leak Detection Concentration (ppm or mg/m³) Measured at Inches from Source	Detection Device			Repairs Completed (days after initiated)
	Pump seals					
	Packed Mechanical Double mechanical					
	Compressor seals					
	Flanges					
	Valves					
	Gas					
	Liquid		•			
	Pressure relief devices (gas or vapor only)					
	Sample connections					
	Gas					
	Liquid					
	Open-ended lines					
	Gas					
	Liquid .					
	¹Use the following co POVA = Portable organisms FPM = Fixed point months O = Other (specify)	anic vapor analyze:		evice:		

[_]				Throughput	Filling	Vessel Filling	Vessel Inner			Vessel	Design		Control	Bas
	Vessel Type¹	Roof Seals ²	of Stored, Materials	(liters per year)	Rate (gpm)	Duration (min)	Diameter (m)	Height (m)	Volume (1)	Controls 4	Rate⁵	Diameter (cm)	Efficiency (%)	fo Esti
	P	74		3.8 Willia			2.05			SOBIOG		2.5	48	C
	(40)		100 /6	210 minu	5 <u>0 05</u>	100	_5.05	. <u>3.W</u> Z	00 10					
														
			-											
	F CIF NCIF EFR P H U	= Fixed r = Contact = Noncont = Externa = Pressur = Horizon = Undergr	oof internal flact internal l floating me e vessel (internal tal	floating roo oof dicate presso	of ure ratir	ug)	MS1 MS2 MS2 LM1 LM2 LM6 VM1 VM2 VM2	L = Med 2 = Sho 2R = Rin L = Lic 2 = Rin V = Wed L = Var 2 = Rin V = Wed	chanical ne-mounte nuid-mounte nuid-mounte ather sh ne-mounte ather sh	shoe, pri ed seconda d, seconda nted resil d shield ield ted resili d secondar ield	mary ury ient fi ient fil	lled seal	primary	s:
		_	-	the listed s	substance	. Includ	e the tota	al volat	tile org	anic conte	ent in p	arenthesi	S	
	_		ating roofs											
	٠ ؞ د	anor flow	rate the em	ission contro	ol device	e was desi	gned to ha	andle (s	specify	flow rate	units)			
		-									•			
		-		designate b							ŕ			

DADT	T.	NION	DOUBTER	RELEASES

10.23 Indicate the date and time when the release occurred and when the release ceased or was stopped. If there were more than six releases, attach a continuation sheet and list all releases.

Release	Date Started	Time (am/pm)	Date Stopped	Time (am/pm)
1	3-13-88	II: PM	3-13-88	11:10 PM
2	5-29-88	12:30AM	5-29-88	1:15 AM
3	6-6-28	5:15 AM	6-6-88	5: 20 AM
4	10+31-88	1:00 AM	10-31-88	1:05 AM
5				
6	***************************************			

10.24 Specify the weather conditions at the time of each release.

Release	Wind Speed (km/hr)	Wind Direction	Humidity (%)	Temperature (°C)	Precipitation (Y/N)
1	NA				
2					
3					
4					
5	•				
6			<u></u>		

Mark	(X)	this	box	if	you	attach	a	continuation	sheet.

APPENDIX I: List of Continuation Sheets

Attach continuation sheets for sections of this form and optional information after this page. In column 1, clearly identify the continuation sheet by listing the question number to which it relates. In column 2, enter the inclusive page numbers of the continuation sheet for each question number.

Question Number(1)	Continuation Sheet Page Numbers (2)
4.02 MSDS for TDI attached.	pg 133 - 139
7.01 Process flow diagram.	<u>pg 140 - 141</u>
7.03 Process flow dia. showing emissions.	pg 142 - 143
8.01 Process flow dia. showing residuals.	<u>pg 144 - 145</u>
9.04 Process flow dia. indicating work areas.	pg 146 - 147
7.05 Process stream description.	pg 148 - 150
7.06 Process stream characterization.	pg 151 - 156
9.06 Worker exposure / work area.	pg 157 - 161
9.07 Worker exposure.	pg 162 - 166
9.12 Engineering controls.	pg 167 - 174
9.13 Equipment modifications.	pg 175 - 176
9.14 Personal protective equipment.	pg 177 - 185
9.15 Respirators.	pg 186 - 187
9.17 Respirator training.	pg 188
9.19 Administrative controls.	pg 189 - 196
9.20 Housekeeping.	pg 197 - 204
10.08 Control technologies.	pg 205
_] Mark (X) this box if you attach a continuation sheet.	

MATERIAL SAFETY DATA SHEET

GAC-BOIZ9

TDI

Mobay Corporation DIVISION ADDRESS

A Bayer usa inc Company



MOBAY CORPORATION Polyurethane Division Mobay Road Pittsburgh, PA 15205-9741

ISSUE DATE SUPERSEDES

WATER BOOK UT BUT

3/30/1987 8/9/1985

GAETH COPELAND. 412-777-4766

TRANSPORTATION EMERGENCY: CALL CHEMTREC

TELEPHONE NO: 800-424-9300: DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO.:

(412) 923-1800

NCO # · Nitriger content Number

PRODUCT IDENTIFICATION

Mondur 437 PRODUCT NAME....

PRODUCT CODE NUMBER....: G - 437

Aromatic Isocyanate CHEMICAL FAMILY....:

Toluene Diisocyanate (TDI) Prepolymer CHEMICAL NAME....:

Rod Tried Pro Mene Diisocyanate (TDI) Prepolymen SYNONYMS....:

59154-64-2 CAS# FOR THE PREPOLYMER (TDI+POLYOL) RXN: CAS NUMBER....:

T.S.C.A. STATUS....: On Inventory

OSHA HAZARD COMMUNICATION

This product is hazardous under the criteria of STATUS....:

the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.

Not applicable CHEMICAL FORMULA....:

HAZARDOUS INGREDIENTS

COMPONENTS:

OSHA-PEL me 70% \ 80% T-2,4-DE 65 - 75 (20% T-24-0 0.02 ppm Toluene Diisocyanate Ceiling

(اهط)وسد

ACGIH-TLV

0.005 ppm TWA 0.02 ppm STEL

NONE (TDI) CAS# 26471-62-5 Met - Mary Mary Mary Company

PRE POLYMER (TOI+ POLYOL) -

III. PHYSICAL DATA

Liquid APPEARANCE....

Water White to Pale Yellow COLOR....:

Sharp, Pungent ODOR....:

Greater than TLV of 0.005 ppm ODOR THRESHOLD....:

Not established MOLECULAR WEIGHT....:

Approx. 55°F (13°C) for TDI; Not Established for MELT POINT/FREEZE POINT..:

Product

Approx. 484°F (251°C); Not Established for BOILING POINT....

Approx. 0.025 mm Hg @ 77°F (25°C) for TDI; Not VAPOR PRESSURE....:

Established for the Product

6.0 for TDI VAPOR DENSITY (AIR=1)....: рН....: Not applicable 1.22 @ 77°F (25°C) SPECIFIC GRAVITY....:

10.18 lbs/gal. BULK DENSITY....:

Reacts slowly with water at normal room SOLUBILITY IN WATER....:

temperature to liberate CO, gas

Z VOLATILE BY VOLUME....: Negligible

11,150 BTU's/6....

> Product Code: G-437 Page 1 of 7

> > PG 133

QUESTION 4.02

IV. FIRE & EXPLOSION DATA

FLASH POINT °F(°C).....: 265°F (129°C) Pensky-Martens Closed Cup FLAMMABLE LIMITS -

SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than 350°F (177°C) TDI forms carbodimides with the release of CO₂ which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

V. HUMAN HRALTH DATA

PRIMARY ROUTE(S) OF

ENTRY...... Inhalation. Skin Contact from liquid, vapors or aerosols.

EFFECTS AND SYMPTOMS OF OVEREXPOSURE INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperractivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

Product Code: G-437
Page 2 of 7

QUESTION

SKIN CONTACT

<u>Acute Exposure.</u> Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea. Chronic Exposure. None found.

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperractivity), skin allergies, eczema.

CARCINOGENICITY...... No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

IARC.....: IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogencity of TDI to humans (IARC Monograph 39).

OSHA..... Not listed.

EXPOSURE LIMITS...... Exposure limits have not been established for this product. Use the expousre limits listed below and in Section II for TDI.

OSHA PKL..... 0.02 ppm Ceiling (TDI)

ACGIH TLV..... 0.005 ppm TWA/0.02 ppm STEL (TDI)

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VI. EMERGENCY & FIRST AID PROCEDURES

INHALATION.....: Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician.

INGESTION...... Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician.

NOTE TO PHYSICIAN.....: Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION..... Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator. SKIN PROTECTION...... Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum. RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

Product Code: G-437
Page 4 of 7

QUESTION 4,02 **VENTILATION.....:** Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING.....: TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's

Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be permitted.

OTHER...... Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY...... Stable under normal conditions.

POLYMERIZATION..... May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY

(MATERIALS TO AVOID)...: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO₂ and insoluble ureas.

HAZARDOUS DECOMPOSITION

PRODUCTS..... By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO₂ escape.

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4.0Z

<u>Clean-up:</u> Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI
WASTE DISPOSAL METHOD....: Follow all federal, state or local regulations.
TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic.

RCRA STATUS...... TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA.

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE

(MIN./MAX.)..... 65°F (18°C)/120°F (49°C)

AVERAGE SHELF LIFE..... 6 months

SPECIAL SENSITIVITY

(HRAT, LIGHT, MOISTURE).: If container is exposed to high heat, 375°F (177°C) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO₂ gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN

IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

XI. SHIPPING DATA

Poisonous Liquid NOS why met Work Towere DI 1500YANATE D.O.T. SHIPPING NAME....: TECHNICAL SHIPPING NAME...: Modified Toluene Diisocyanate Poison B D.O.T. HAZARD CLASS.....: UN 2810 why not 2018 UN/NA NO..... 133 pounds PRODUCT RQ..... D.O.T. LABELS..... Poison D.O.T. PLACARDS..... Poison Chemicals, NOI (Toluene Diisocyanate) FRT. CLASS BULK....: FRT. CLASS PKG...... Chemicals, NOI (Toluene Diisocyanate), NMFC 6000 PRODUCT LABEL..... Mondur 437 Product Label

Product Code: G-437
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QUESTION 4.0Z

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XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50..... Range of 4130-6170 mg/kg (Rats and Mice)

DERMAL, LD50..... Greater than 10,000 mg/kg (Rabbits)

INHALATION, LC50.(4 hr).: Range of 16-50 ppm (Rat), 10 ppm (Mouse),

11 ppm (Rabbit), 13 ppm (Guinea Pig).

EYE EFFECTS.... Severe eye irritant capable of inducing corneal

opacity.

SKIN EFFECTS..... Moderate skin irritant. Primary dermal irritation score: 4.12/8.0 (Draize). However, repeated or prolonged contact may culminate in severe skin irritation and/or corrosion. SENSITIZATION..... Skin sensitizer in guinea pigs. One study using guinea pigs reported that repeated skin contact with TDI caused respiratory sensitization. Although poorly defined in experimental animal models, TDI is known to be a pulmonary sensitizer in humans. In addition, there is some evidence that cross-sensitization between different types of diisocyanates may occur.

SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as 0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY..... The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered.

MUTAGENICITY..... TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus tests using rats and mice.

AQUATIC TOXICITY..... LC - 96 hr (static): 165 mg/liter (Fathead minnow)

LC₅₀ - 96 hr (static): Greater than 508 mg/liter

(Grass shrimp) LC₅₀ - 24 hr (static): Greater than 500 mg/liter

(Dăphnia magna)

XIII. APPROVALS

REASON FOR ISSUE..... Revising onto New Format

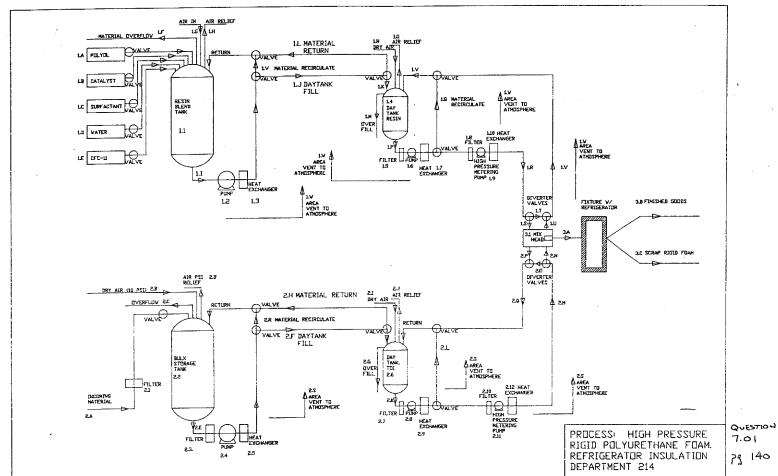
APPROVED BY..... J. H. Chapman

Manager, Product Safety - Polyurethane

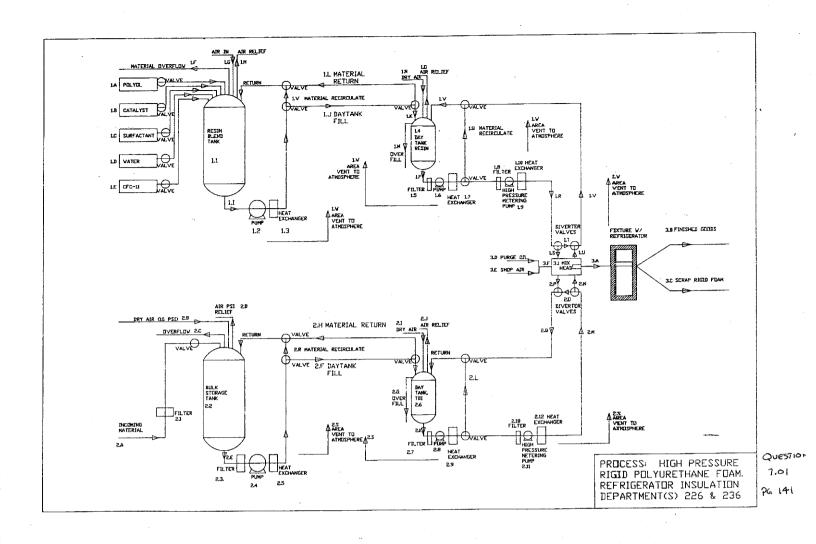
Product Code: G-437 Page 7 of 7

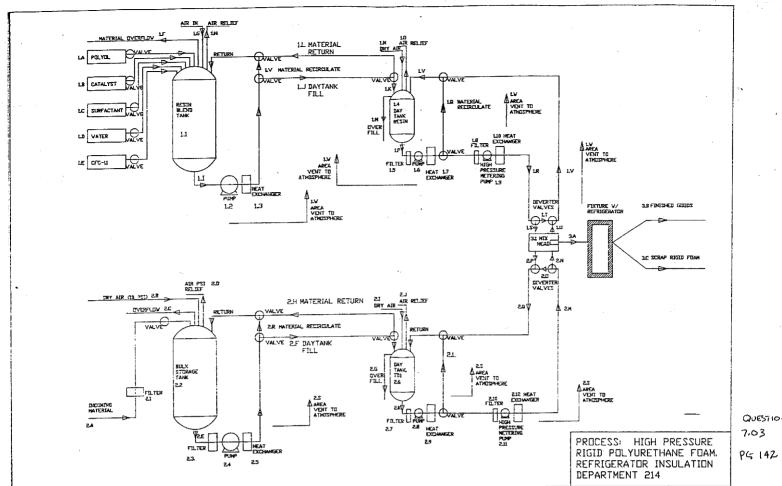
QUESTION 4.02

PG 139

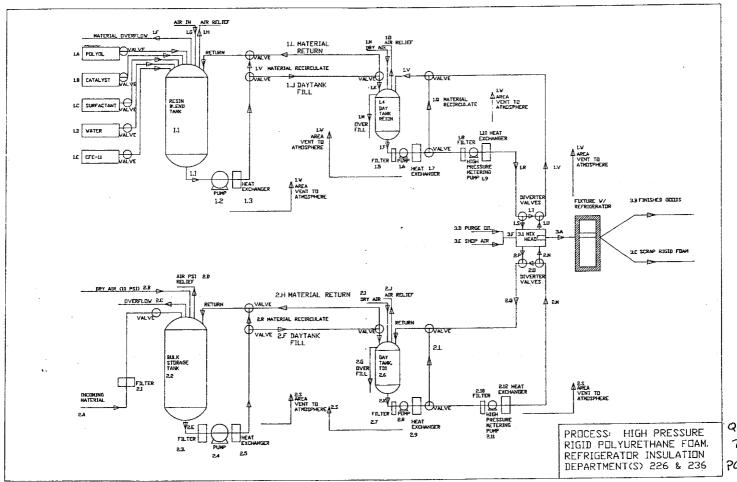


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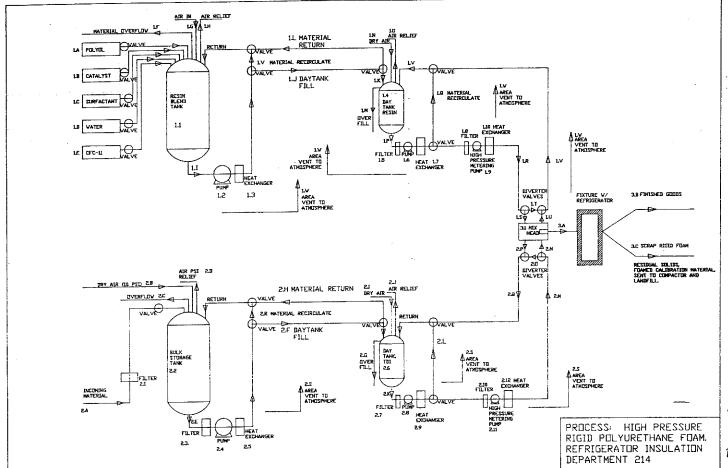


QUESTION



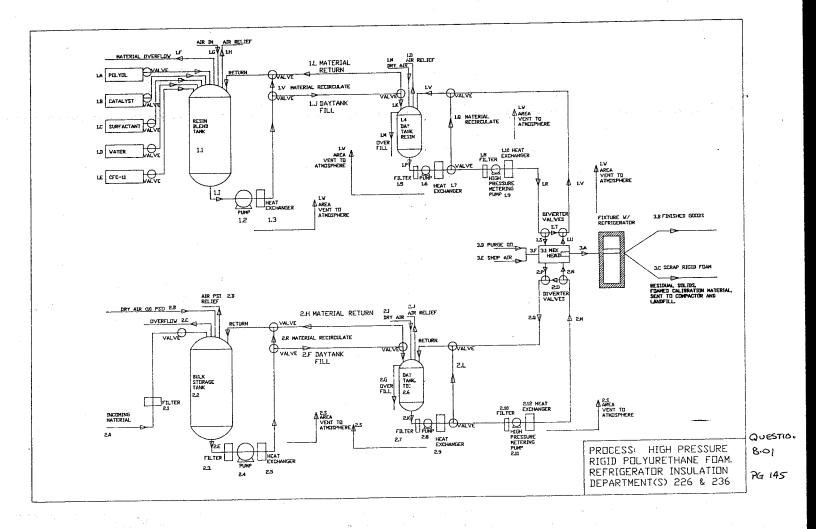
Question 7.03 PG 143 11 MATERIAL

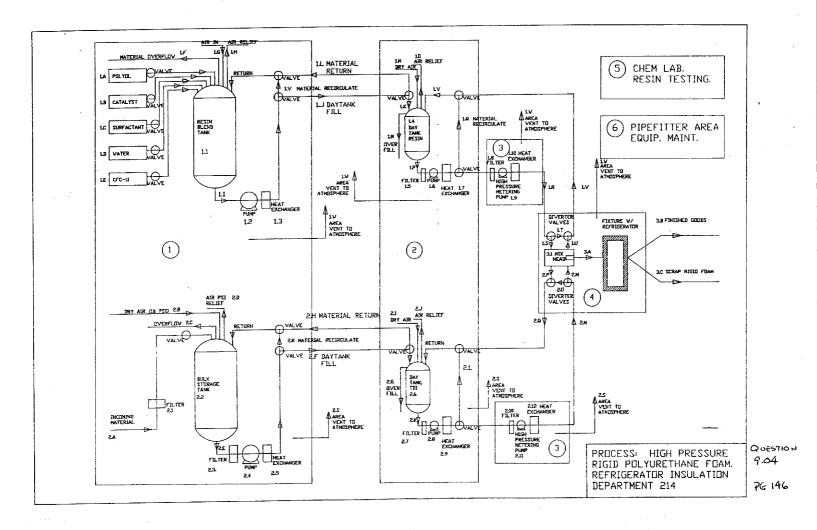
1.0 AIR RELIEF DRY AIR 3

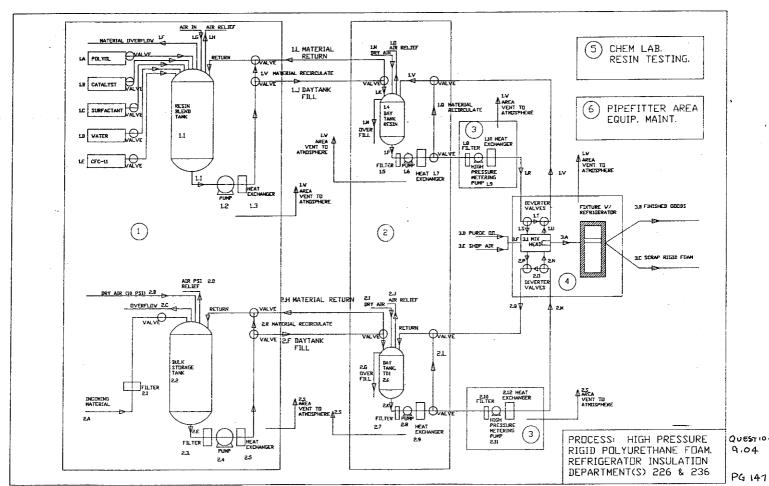


QUESTION 8.01

PG 144







QUESTION 9.04

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, DEPT 214

Process Stream		1.0	
ID Code	Process Stream Description	Physical State	Stream Flow (kg/yr)
2.A 2.E 2.F 2.K 2.I. 2.M	TOLUENE DIISOCYANATE	OL	1,540,000
2.N 2.O 2.P 2.O 2.R 2.H	TOLUENE DIISOCYANATE	OL	1,540,000
2.D 2.J 1.W 2.S	TOLUENE DIISOCYANATE	GU	UK (TRACE)
3.A	BLENDED RESIN/TDI MIX	OL	3,622,000
3.B	RIGID POLYURETHANE FOAM	so	3,622,000
3.C	RIGID POLYURETHANE FOAM	so	77,000
1.G 1.N 2.B 2.I	DRY AIR,	GU	UK
			4.46.41

¹Use the following codes to designate the physical state for each process stream:

[Mark (X) this box if you attach a continuation sheet.

2014

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

SO = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

[_] Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, DEPT 226 & 23/2

Process Stream		1.8	
ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr)
1.A	POLYOL	OL	1,416,000
1.B	CATALYST	OL	28,730
1.C	SURFACTANT	OL	31,230
1.D	WATER	AL	14,575
1.E	CFC-11	OL	593,370
1.I 1.J 1.K 1.P 1.O 1.R 1.S 1.T 1.U	BLENDED RESIN	OL	2.082,000
1.V 1.L 1.H 1.O 1.W	CFC-11	GU	UK (TRACE)

 $^{^{1}}$ Use the following codes to designate the physical state for each process stream:

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

SO = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

Mark (X) this box if you attach a continuation sheet.

30/4

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, DEPT 226 & 236

Process Stream ID Code	Process Stream _Description	Physical State ¹	Stream Flow (kg/yr)
2.A 2.E 2.F 2.K 2.L 2.M	TOLUENE DIISOCYANATE	OL_	1,540,000
2.N 2.O 2.P 2.O 2.R 2.H	TOLUENE DIISOCYANATE	OL	1,540,000
2.D 2.J 1.W 2.S	TOLUENE DIISOCYANATE	GU	UK (TRACE)
3.A	BLENDED RESIN/TDI MIX	OL	3,622,000
3.B	RIGID POLYURETHANE FOAM	so	3,622,000
3.C	RIGID POLYURETHANE FOAM	so	77,000
1.G 1.N 3.E 2.B 2.I	DRY AIR	GU	UK
3.E	VEGETABLE OIL	OL	2,000

 $^{^{1}}$ Use the following codes to designate the physical state for each process stream:

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

SO = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[_] •	lark	(X)	this	box	if	you	attach	а	${\tt continuation}$	sheet.
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40/4

<u>CBI</u>	instructions	n and complete it se for further explana	tion and an exampl	le.)	
[_]	Process type		PRESSURE RIGID		FOAM, DEPT 214
	a.	ь.	c.	d.	е.
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
	1.D	WATER	100%	NA	NA
	1.E	CFC-11	100%	NA	NA
	-				
	1.I 1.J 1.K 1.P 1.0 1.R 1.S 1.U	POLYOL / WATER CATALYST / CFC- SURFACTANT	- 100% -	NA	NA
	1.V 1.L	1.T			
 7.06	continued be				
,,,,,	continued be	201	•		

•					
7.06 CBI	If a process this question	e each process stream s block flow diagram i on and complete it sep s for further explanat	is provided for mo parately for each	re than one proprocess type.	cess type, photocopy
[_]	Process type	HIGH	PRESSURE RIGID	POLYURETHANE	FOAM, DEPT 214
	a.	b.	c.	d.	e.
	2.L 2.M 2.N 2.O		Concen- trations ^{2,3} (% or ppm) 100%	Other Expected Compounds NA	Estimated Concentrations (% or ppm) NA
	2.P 2.R	2.H			
 7.06	continued be	elow	· ·		

Mark (X) this box if you attach a continuation sheet.

Pg 347

7.06 CBI	If a process this questio	each process stream i block flow diagram is n and complete it sepa for further explanati	provided for mor rately for each p	re than one proce process type. (P	ess type, photocopy
[_]	Process type	нісн рі	RESSURE RIGID	POLYURETHANE I	FOAM, D. 226 + 236
	a.	b.	c.	d.	e.
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
	1.A	POLYOL	100%	WATER	0.1 %
	1.B	CATALYST	100%	DIBUTYLTIN DILAURATE	5.8 %
				THYLENDIAMEINI METHYLETHANOLA (TEDA & DMEA	AMINE
	1.C	SILICONE SURFACTANT	100%	NA	

7.06 continued below

Mark (X) this box if you attach a continuation sheet.

Pg 4 of 7

·— 1	Process type	HIGH	PRESSURE RIGID	POLYURETHANE	FOAM, D. 226 + 23
	a.	b.	c.	d.	е.
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
	1.D	WATER	100%	NA	NA
	1.E	CFC-11	100%	NA	NA
	1.I 1.J 1.K 1.P 1.0 1.R 1.S 1.U 1.V 1.L	CATALYST / CFC SURFACTANT	100% -11	NA NA	NA
 7.06	continued be	low	· · · · · · · · · · · · · · · · · · ·		
 7.06	continued be	low			

]	Process type	HIGH P	RESSURE RIGID	POLYURETHANE	FOAM, D. 226 + 2
	a.	b.	c.	d.	e.
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
	2.A 2.E 		100%	NA	NA
	2.N 2.O - 2.P 2.R				
	-				***************************************
	-		<u> </u>		
	-		-		
	-				
	-				
	-				
	•	<u> </u>	-		
6	continued be	low			
			•		

Mark (X) this box if you attach a continuation sheet.

Pg 6 of 7

7.06 (continued)
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¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations(% or ppm)
1		
2		
3		****
4		
5		
² lise the following	codes to designate how the concentration	
A = Analytical res		on was determined:
E = Engineering jud		
³ Use the following o	odes to designate how the concentration	on was measured:
V = Volume W = Weight		
Mark (X) this box if	you attach a continuation sheet.	PS 747

BI and	complete	_	ly for each proc				24 006 0
_] Proce	ess type	шт	GH PRESSURE F	CIGID F		· · · · · · · · · · · · · · · · · · ·	
Work	area			• • • • • •	2 - 1	DAY TANK AR	EA
Cate	abor egory RVISOR	Number of Workers Exposed	Mode of Exposu (e.g., dir skin conta SKIN, INHALA	rect ict)	Physical State of Listed Substance ¹ GU, OL	Average Length of Exposure Per Day ² B	Number o Days per Year Exposed
PIPEI	TTTER	2	SKIN, INHALA	TION	GU, OL	С	40
CHEM	ENG	3	INHALATION		GU	В	20
				<u> </u>			
							
			 				
*							
¹Use the	the foll point of	lowing codes exposure:	to designate th	e physi	cal state of	the listed su	bstance at
GC =		condensible a cature and p			Sludge or sl Aqueous liqu		
GU =	= Gas (ι	ıncondensible	e at ambient	0L =	Organic liqu	id	
SO =	includ	eature and process of the second process of		16 =	Immiscible 1 (specify phase 90% water, 10	ses, e.g.,	
²Use	the foll	owing codes	to designate av	erage le	ength of expo	sure per day:	
		es or less		D = (Greater than :	2 hours, but	not
В =		than 15 minu ng 1 hour	ites, but not		exceeding 4 ho Greater than 4	ours 4 hours, but 1	not
C =	Greater	than one hou	ır, but not	•	exceeding 8 ho	ours	

each labor ca come in conta	itegory at y act with or	able for each work and our facility that end be exposed to the lis	compasses worker sted substance.	rs who may pot Photocopy th	tentially
and complete	-	ly for each process t	• •		14 226 22
] Process type		GH PRESSURE RIGII			
Work area		• • • • • • • • • • • • • • • • • • • •	3 -	PUMP AREA	
		Mode	Physical	Average	Number of
Labor Category	Number of Workers Exposed	of Exposure (e.g., direct skin contact)	State of Listed Substance	Length of Exposure Per Day ²	Days per Year Exposed
SUPERVISOR	3	SKIN	OL	В	10
SUPERVISOR	3	INHALATION	GU	C	10
PIPEFITTER		SKIN, INHALATION	T GU, OL		20
CHEM ENG	3	INHALATION	- GU	В	20
FOAM FIXTUR	_	SKIN	OL	B	50
OPERATOR		SKIN		В	50
FOAM FIXTUR OPERATOR	E-4	INHALATION	- GU	—е	150
					-
					-
			No. of the contract of the con		
¹ Use the foll	lowing codes	to designate the phy	rsical state of	the listed su	bstance at
the point of	exposure:				
GC = Gas (c			r = Sludge or sl	urry	
	ature and p		- Aqueous liqu		
	ature and p		. = Organic liqu . = Immiscible l		
		apors, etc.)	(specify pha 90% water, 1	ises, e.g.,	
² Use the foll	owing codes	to designate average	e length of expo	sure per day:	
	than 15 min	utes, but not	= Greater than exceeding 4 h	iours	
C = Greater	ng 1 hour than one houg ng 2 hours	ur, but not	<pre>= Greater than exceeding 8 h = Greater than</pre>	ours	пот

9.06 CBI	each labor cat	egory at you	able for each work are our facility that enco be exposed to the lis ly for each process t	ompasses worker ted substance.	s who may pot Photocopy th	tentially
[]	Process type .	ні	GH PRESSURE RIGID	POLYURETHAN	E FOAM, D/2	214 226 236
_	Work area			4 -	FOAM FIXTUE	RES
	Labor	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
	Category SUPERVISOR	3	SKIN	OL	В	20
	SUPERVISOR	3	INHALATION	GU	С	100
	PIPEFITTER -	2	SKIN, INHALATION	GU, OL	С	20
	· - ·	~				
	FOAM FIXTURE OPERATOR	10	INHALATION	GU	С	250
	FOAM REPAIR	5	INHALATION	- GU	—с	150
	FOAM FIXTURE CHANGE OVER	7	INHALATION	GU	D	100
	UTILITY -	-5	I NHALATION		— В	20
	CHEM ENG -	_3	INHALATION	— GU	В	100
						V
	the point of GC = Gas (contemperate GU = Gas (untemperate include SO = Solid	exposure: ndensible a ture and pa condensible ture and pa s fumes, va	ressure) AL e at ambient OL	= Sludge or sl = Aqueous liqu = Organic liqu = Immiscible l (specify pha 90% water, 19	urry id id iquid ses, e.g., 0% toluene)	
	A = 15 minute B = Greater t exceeding C = Greater t exceeding	han 15 minu 1 hour han one hou	ites, but not E = ur, but not	exceeding 4 ho exceeding 4 ho Greater than a exceeding 8 ho Greater than 6	ours 4 hours, but ours	

<u>I</u>	and complete	it separate нт	be exposed to th ly for each prod GH PRESSURE F	ess type a	and work a	rea.	
J	Process type				5 -	CHEM LAB	
	Work area	• • • • • • • • • • • •	• • • • • • • • • • • • • • •				
	Labor Category	Number of Workers Exposed	Mode of Exposu (e.g., dir skin conta	re S	Physical State of Listed ubstance	Average Length of Exposure Per Day ²	Number o Days per Year Exposed
	CHEM ENG	3	INHALATION		GU	С	200
	CHEM ENG	3	INHALATION		GU	В	100

					<u></u>		
			4.1				
	¹ Use the fol	lowing codes	to designate th	e physical	state of	the listed s	hetance at
	the point o	f exposure:	to designate th	e physical	state or	the 11sted st	ibstance at
		condensible arature and p			ludge or sl Jueous liqu		
	GU = Gas (uncondensible	e at ambient	0L = 0r	ganic liqu	uid	
		rature and pades fumes, va		(s		liquid ases, e.g., lO% toluene)	
	² Use the fol	lowing codes	to designate av	erage leng	th of expo	sure per day:	
	B = Greater	tes or less than 15 minung 1 hour	ites, but not	exc	eeding 4 h	2 hours, but hours 4 hours, but	
	C = Greater	than one houng 2 hours	ır, but not	exc	eeding 8 hater than	nours	110 (

[_]	Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, D/214 226 2 Work area							
	PI <u>PEFITT</u> ER	_ 2	INHALATION	GU	<u>E</u>	250		
	PIPEFITTER	2	skin	OL	С	200		
	SUPERVISOR	3	INHALATION	GU	В	100		
		·			_			
		Militar Inc.						
	<u></u>							
	¹ Use the following codes to designate the physical state of the listed substance at the point of exposure:							
	<pre>GC = Gas (condensible at ambient temperature and pressure) GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.) SO = Solid</pre>		ressure) e at ambient ressure;	SY = Sludge or slurry AL = Aqueous liquid OL = Organic liquid IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)				
	² Use the following codes to designate average length of exposure per day:							
•	<pre>A = 15 minutes or less B = Greater than 15 minutes, but not exceeding 1 hour C = Greater than one hour, but not exceeding 2 hours</pre>		<pre>D = Greater than 2 hours, but not exceeding 4 hours E = Greater than 4 hours, but not exceeding 8 hours F = Greater than 8 hours</pre>					

	WAN DEBOUND DAGED DOL	WIDDENIAND DOM D /214 226			
Process type HIGH PRESSURE RIGID POLYURETHANE FOAM, D/214, 22					
Work area		2. DAY TANK AREA			
Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Le (ppm, mg/m³, other-specif			
SUPERVISOR	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm			
PIPEFITTER	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm			
CHEM ENG	LESS THAN 0.0006 ppm	LESS THAN 0.0006 ppm			
		V-22-942-5-0-0-1-1-1-1-0-1-1-1-1-1-1-1-1-1-1-1-1			

For each labor categored Weighted Average (TW. Photocopy this quest area.	A) exposu	re lev	els and	the 15-	minute	peak e	xposure :	levels.
Process type	HIGH I	PRESS	JRE RIG	ID POI	YURET	HANE I	FOAM, D	/214, 226,
Work area			• • • • • • •		3. P	UMP AI	REA	M
Labor Category	8-hour	TWA E	xposure other-sp	Level ecify)		15-Minu (ppm,	te Peak I	Exposure Lev ther-specify
SUPERVISOR	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm
PIPEFITTER	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm
CHEM ENG	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm
FOAM FIXTURE	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm
					-	. h.,		
		··-··			_			
					_			····
					-			
<u> </u>					_			
			•	,	5			

] Proces	s type	HIGH PE	RESSU	RE RIGI	D POL	YURETI	IANE F	'OAM, D/	214, 226	, 23
Work a	rea					4 57		XTURES		
Labor (Category			Exposure other-s		_			Exposure lother-speci	
SUPE	RVISOR	LESS T	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
PIPE	FITTER	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
CHEM	ENG	LESS 7	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
	FIXTURE	LESS S	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
- OPER FOAM	ATOR REPAIR	LESS !	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
	FIXTURE	LESS	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
— CHAN UTIL	GE_OVER ITY	LESS !	THAN	0.0006	ppm	LESS	THAN	0.0006	ppm	
***** .		***************************************								
										
***************************************							****		<u> </u>	

Process tune	UTCU DESCRIPE DICTE DOL	VIIDEMU	IANE BOAM D/214 226
	HIGH PRESSURE RIGID POL	· ·	HEM LAB
Labor Category	8-hour TWA Exposure Level (ppm, mg/m³, other-specify)		15-Minute Peak Exposure Lev (ppm, mg/m³, other-specify
CHEM ENG	LESS THAN 0.0006 ppm		THAN 0.0006 ppm
		_	
		_	
		-	
		-	
		-	
		-	

Weighted Average	tegory represented in question 9 (TWA) exposure levels and the 15 estion and complete it separatel	-minute	e peak exposure levels.
Process type	··· HIGH PRESSURE RIGID POL	YURET	HANE FOAM, D/214, 226,
Work area	•••••	6. P	IPEFITTER AREA
Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)		15-Minute Peak Exposure Leve (ppm, mg/m³, other-specify)
SUPERVISOR	LESS THAN 0.0006 ppm	LESS	THAN 0.0006 ppm
PIPEFITTER	LESS THAN 0.0006 ppm	LESS	THAN 0.0006 ppm
			1

2 Describe the engineering contour to the listed substance. In process type and work area in the substance of the substance. In Process type	Photocopy this •	question and compl	lete it separa	DEDARMENT
Work area			. 2. DAY TAN	
Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:		7		
Local exhaust	Υ	1981	Y	1987
General dilution	Y	1981 ————	У	1987
Other (specify)				
Vessel emission controls	Y	1981	N	
Mechanical loading or packaging equipment	N		N	
Other (specify)				

^[] Mark (X) this box if you attach a continuation sheet. $Z \neq 9$

9.12	Describe the engineering co to the listed substance. F process type and work area.	hotocopy this	u use to reduce o question and comp	r eliminate wo lete it separa	rker exposure tely for each					
<u>CBI</u>	•				DEPARTMENTS					
[_]	Process type									
	Work area			2. DAY TA	NK AREA					
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded					
	Ventilation:									
	Local exhaust	Y	1972	<u>Y</u>	1988					
	General dilution	Υ	1974	<u>Y</u>	1988					
	Other (specify)									
	Vessel emission controls	<u>Y</u>	1974	N						
	Mechanical loading or packaging equipment	N		N 						

Mark (X)	this	box i	f you	attach	а	continuation	sheet.	3	of	9	
									•		

Describe the engineering co to the listed substance. P process type and work area.	hotocopy this o	u use to reduce of question and compi	r eliminate wor lete it separat	ker exposure ely for each
Process type	HIGH PRESSURI	E RIGID POLYURI	THANE FOAM,	DEPARTMEN 214
Work area			3. PUMP A	REA
Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	Y	1981	Y	1987
General dilution	Y	1981	Υ	1987
Other (specify)				
Vessel emission controls	N		N	
Mechanical loading or packaging equipment	N		<u> </u>	
Other (specify)				

^{[];} Mark (X) this box if you attach a continuation sheet. 4 4 9

12	Describe the engineering of to the listed substance. process type and work area	Photocopy this o	use to reduce o question and comp	r eliminate wor lete it separat	ker exposure ely for each					
1					DEPARTMENT					
_J	Process type	HIGH PRESSURI	E RIGID POLYURI	ETHANE FOAM,	226 + 236					
	Work area	Work area 3. PUMP AREA								
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded					
	Ventilation:									
	Local exhaust	Y	1972	N						
	General dilution	Y	1972	<u>Y</u>	1987					
	Other (specify)									
	Vessel emission controls	N		N						
•	Mechanical loading or packaging equipment	N		N						
	Other (specify)									

[[] Mark (X) this box if you attach a continuation sheet. 5 of 8

.12	Describe the engineering co to the listed substance. P process type and work area.	hotocopy this o	use to reduce of question and comp	r eliminate wo lete it separa	rker exposure tely for each					
BI					DEPARTMENT					
]	Process type HIGH PRESSURE RIGID POLYURETHANE FOAM,									
	Work area			4. FOAM F	IXTURE AREA					
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded					
	Ventilation:									
	Local exhaust	Y	1981	Y	1987					
	General dilution	Y	1981	<u>Y</u>	1987 ————					
	Other (specify)									
	Vessel emission controls	N		N						
	Mechanical loading or packaging equipment	N		N						
	Other (specify)									

(<u> </u>)	Mark (X)	this b	ox if you	attach a	continuation	sheet.	6 0 9	

PART	C ENGINEERING CONTROLS				
9.12 <u>CBI</u>	Describe the engineering c to the listed substance. process type and work area	Photocopy this .	question and comp	lete it separa	tely for each
[_]	Process type	HIGH PRESSUR	E RIGID POLYUR	ETHANE FOAM,	226 + 236
	Work area			4. FOAM F	IXTURE AREA
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	Y	1972	Y	1987
	General dilution	Y	1972	Y	1987 ————
	Other (specify)				
	Vessel emission controls	N		N	
	Mechanical loading or packaging equipment	N		N	

Other (specify)

[[] Mark (X) this box if you attach a continuation sheet.

12 31	Describe the engineering co to the listed substance. I process type and work area	Photocopy this	ou use to reduce o question and comp	r eliminate w lete it separ:	orker exposure ately for each
_ _ ₁	Process type	ĮGH PRESSURE	RIGID POLYURE	THANE FOAM,	DEPARTMENT 214 226 23
'	Work area				
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	Y	1978	Y	1986
	General dilution	<u>Y</u>	1978	Y	1986
	Other (specify)				
	Vessel emission controls	N		N	
	Mechanical loading or packaging equipment	N		N	
	Other (specify)				

Mark (X) this box if you attach a continuation sheet.

2	Describe the engineering co to the listed substance. I process type and work area.	hotocopy this	u use to reduce or question and comple	eliminate wo te it separa	rker exposure tely for each
]	Process type	ḤIGH PRESSUR	E RIGID POLYURET	HANE FOAM,	DEPARTMENT 226 + 236
. *	Work area				TTER AREA
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	Y	1974	Y	1987
	General dilution	Y	1974	Y	1987
	Other (specify)				
	Vessel emission controls	N.		N	
	Mechanical loading or packaging equipment	N	· .	N	***
	Other (specify)				

[_]	Mark (X)	this box	if you a	attach a	continuation	sheet.	pg	9 2	, 9

the perc	ed substance.	For eac	ch equipment oposure that	or process resulted.	modification Photocopy	f worker exposure on described, stat this question and
Process	type	HIG	H PRESSUR	E RIGID PO	<u>LYURETHAN</u>	E FOAM, DEPT
Work are	a	• • • • • • • •	• • • • • • • • • •	• • • • • • • • • • • • •	3 <u>. PUN</u>	IP AREA
	Equipment	or Proces	ss Modificat	ion		eduction in Worker oosure Per Year (%
INCRE	ASE LOCAL A	ND GENE	RAL EXHAU	ST	UK	
			······································			
				,		

9.13 CBI	Describe all equipment or process modifications you have prior to the reporting year that have resulted in a reduthe listed substance. For each equipment or process mod the percentage reduction in exposure that resulted. Photomplete it separately for each process type and work an	ection of worker exposure to lification described, state otocopy this question and
[_]	Process type HIGH PRESSURE RIGID POLY	URETHANE FOAM, DEPT 214
	Work area	4. FOAM FIXTURE AREA
	n '	Reduction in Worker
	Equipment or Process Modification	Exposure Per Year (%)
	INCREASE LOCAL AND GENERAL EXHAUST	UK
	·	
	Mark (X) this box if you attach a continuation sheet.	3 4 3

in sub	each work area in	order to reduce or eliminat	pment that your workers wear or us e their exposure to the listed it separately for each process ty
Ī			,
_] Pro	cess type	HIGH PRESSURE RIGI	D POLYURETHANE FOAM, DEPT 21
Wor	k area		2. DAY TANK ARE
			Wear or
		Equipment Types	Use (Y/N)
		Respirators	<u>Y</u>
		Safety goggles/glasses	<u> </u>
		Face shields	N
		Coveralls	N
		Bib aprons	N
		Chemical-resistant gloves	Y
		Other (specify)	

 $\{ \tilde{y} \}$ Mark (X) this box if you attach a continuation sheet.

9.14	in each work area in	protective and safety equiorder to reduce or eliminat this question and complete	e their exp	osure to the	listed
CBI	Process type	HIGH PRESSURE RIGI	D POLYURE	THANE FOAM	DEPARTMENT , 226 + 236
	· -			2. DAY	TANK AREA
		Equipment Types	Wear or Use (Y/N)		
		Respirators	Y		
		Safety goggles/glasses	Y		
		Face shields	N		
		Coveralls	N	<u>.</u>	
		Bib aprons	N	-	
		Chemical-resistant gloves	Y		
		Other (specify)			
		7.			
		· ·			
				•	

 $[\]$ Mark (X) this box if you attach a continuation sheet.

9.14	in each work area in	l protective and safety equ order to reduce or elimina	te their exposu	ire to the listed					
	substance. Photocopy this question and complete it separately for each process type and work area.								
CBI									
[_]	Process type	HIGH PRESSURE RIG	ID POLYURETH	-					
	Work area		• • • • • • • • • • • • •	3. PUMP AREA					
			Wear or						
		Environt Tunes	Use						
		Equipment Types	<u>(Y/N)</u>						
		Respirators	<u> </u>						
		Safety goggles/glasses	<u> </u>						
		Face shields	N						
		Coveralls	N						
		Bib aprons	N						
		Chemical-resistant gloves							
		Other (specify)							

PART	D PERSON	AL PROTE	CTIVE AND SAFETY EQUIPMENT					
9.14	in each	work are	sonal protective and safety equi a in order to reduce or eliminat ocopy this question and complete	e their exposu	ire 1	to the 1	isted	
CBI		uz cu ·					DEPAR	TMENT
[_]	Process	type	HIGH PRESSURE RIGI	D POLYURETH	ANE	FOAM,	226	+ 236
	Work are	a		• • • • • • • • • • • • • • • • • • • •	. 3	PUMP	AREA	
				Wear or				
			Equipment Types	Use (Y/N)				
			Respirators	Y				
1			Safety goggles/glasses	Y				
			Face shields	N				
			Coveralls	N				
			Bib aprons	N				
			Chemical-resistant gloves	Y				
			Other (specify)					
	Mark (X)	this bo	ox if you attach a continuation s	sheet.	5.	19		

9.14 <u>CBI</u>	in each work area in	protective and safety equiorder to reduce or eliminat this question and complete	e their expos	ure to	the l	isted	
[_]	Process type	HIGH PRESSURE RIGI	D POLYURETH				
	Work area			4.	FOAM	FIXTURE	ARE.
		Equipment Types	Wear or Use (Y/N)				
		Respirators	N				
*		Safety goggles/glasses	Y				
		Face shields	<u> </u>				
		Coveralls	<u> </u>				
		Bib aprons	N				
		Chemical-resistant gloves	Y				
		Other (specify)					
			ř.				
		<i>₹</i>					

Mark (X) this box if you attach a continuation sheet.

6 9 9

9.14	in each work area in	protective and safety equiporder to reduce or eliminate this question and complete	their exposu	re to the $f l$:	isted				
CBI	HIGH PRESSURE RIGID POLYURETHANE FOAM,								
[_]	Process type	HIGH PRESSURE RIGID	POLYURETHA		226 + 236				
	Work area			. 4. FOAM	FIXTURE AREA				
			Wear or						
		Equipment Types	Use (Y/N)						
		Respirators	Y						
٠,		Safety goggles/glasses	Y						
		Face shields	N						
		Coveralls	N						
		Bib aprons	N						
		-	Y						
		Chemical-resistant gloves							
		Other (specify)							
				-					

		E AND SAFETY EQUIPMENT Il protective and safety equi	oment that you	r workers wear or use
9.14	in each work area in	order to reduce or eliminately this question and complete	e their exposu	re to the listed
CBI	and work area.			DEPARTMENTS
[_]	Process type	. HIGH PRESSURE RIGI	D POLYURETHA	ANE FOAM, 214 226 236
	Work area			. 5. CHEM LAB
				•
			Wear or Use	
		Equipment Types	(Y/N)	
		Respirators	<u> </u>	
1		Safety goggles/glasses	<u> </u>	
		Face shields	<u> </u>	
		Coveralls	<u> </u>	
		Bib aprons	N	
		Chemical-resistant gloves	N	
		Other (specify)		
			*	
			ř	·

Mark (X) this box if you attach a continuation sheet.

4	in each work area in	protective and safety equiporder to reduce or eliminate this question and complete	e their expo	sure to	the listed	
		utcu ppeccipe picti		TIANTE EZ	DEPAR	TMENT
J		HIGH PRESSURE RIGI			PIPEFITTER	
	Work area				TENTILER	
			Wear or Use			
	!	Equipment Types	(Y/N)			
	1	Respirators	Y			
		Safety goggles/glasses	<u> </u>			
		Face shields	<u> </u>			
		Coveralls	N			
	!	Bib aprons	N			
		Chemical-resistant gloves	<u> </u>			
		Other (specify)				
			1			
		A.,				
		•				

-		type	HIGH PRE	SSURE	RIGII	POLYUR	THANE FOAM	1, DEPT 214
	Work Area	Respirat Type	or	Ave	erage sage	Fit Tested (Y/N)	Type of Fit Test ²	Frequency o Fit Tests (per year)
	2.	SCOTT ORGANIC	VAPOR C	ART.	В.	Y.	QL	1.
	3	SCOTT ORGANIC	VAPOR C	ART.	В.	Υ.	QL	1.
	4.	SCOTT ORGANIC	VAPOR C	ART.	В.	Y.	QL	1.
				_		**************************************		
		alitative antitative						
	QT = Qu							
	QT = Qu							
	QT = Qu							
	QI = Qu							
	QI = Qu							
	QI = Qu							

9.15	process respirat tested,	ers use respirators when type, the work areas whe tors used, the average us and the type and frequent it separately for each	ere the respirat age, whether or acy of the fit t	ors are us not the r	ed, the type espirators we	of re fit
<u>CBI</u>				÷		DEPARTMENTS
[_]	Process	type <u>HIGH F</u>	RESSURE RIGI	D POLYUR	ETHANE FOAM	
	Work Area	Respirator Type	Average Usage	Fit Tested (Y/N)	Type of Fit Test ²	Frequency of Fit Tests (per year)
	2.	SCOTT ORGANIC VAPOR	CART. B.	<u>Y.</u>	QL	1.
	3.	SCOTT ORGANIC VAPOR	CART. B.	Y	QL	1.
	4.	SCOTT ORGANIC VAPOR	CART. B.	Y	QL	1.
	E = 0 th ² Use the $QL = Qu$	ee a year her (specify) e following codes to desi halitative hantitative	gnate the type	of fit tes	; t:	

Respirator typ	pe	FULL FACE-	-PIECE CANISTER		
Type of Training	Number of Workers Trained	Location of	Length of Training (hrs)	Person Performing Training	Freque
R	212	ВВ	4	A	
b.					
Respirator typ	pe			FULL FACE-PIE	CE CANI
Type of Re-training 1	Number of Workers Re-trained	Location of Re-Training	Length of Re-Training (hrs)	Person Performing Re-Training ³	Freque
R	200	В	4	A	
E = Emergency R = Routine Use the follow A = Outside	y owing codes plant instru	to designate	the type of traini		
E = Emergency R = Routine ² Use the follo	y owing codes plant instru classroom i	to designate			
E = Emergency R = Routine Use the follow A = Outside B = In-house C = On-the-journey D = Other (specific property)	y owing codes plant instru classroom i ob pecify)	to designate uction instruction		aining or re-trai	ning:
E = Emergency R = Routine 2 Use the follow A = Outside B = In-house C = On-the-jo D = Other (spontation) 3 Use the follow re-training: A = Plant income B = Supervise C = Foreman	y owing codes plant instructassroom i ob pecify) owing codes dustrial hygor	to designate uction instruction to designate	the location of tr	eaining or re-trai	ning:
E = Emergency R = Routine 2 Use the follow A = Outside B = In-house C = On-the-jo D = Other (space) 3 Use the follow re-training: A = Plant income B = Supervise C = Foreman D = Other (space)	owing codes plant instructure classroom in ob pecify) owing codes dustrial hygor pecify)	to designate uction instruction to designate gienist	the location of tr	aining or re-trai	ning:

	E WORK PRACTICES				
9.19 CBI	Describe all of the work peliminate worker exposure authorized workers, mark a monitoring practices, provuestion and complete it se	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	, restrict en re worker det etc.). Phot	trance only to ection and ocopy this
		-		•	
[_]	Process type	H PRESSURE RIC	PID POLYUKE	THANE FOAM,	DEPT 214
	Work area			2. E	OAY TANK AREA
	WORKERS TRAINED IN S	PILL RESPONSE	, RESPIRATO	R USE AND M	ATERIAL
	HANDLING. AREA SEPE	RATED BY WALL	S FROM OTHE	R WORK AREA	S. EQUIPMEN'
	- VENTED AND IN CONTAI	NMENT PIT. A	REA MONITOR	ED FOR TDI	VAPORS.
•					
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work	Photocopy thi area.	s question an	d complete it
	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
	Sweeping		***************************************		
	Vacuuming				
	Water flushing of floors				
	Other (specify)				
	other (Specify)				

	E WORK PRACTICES				
9.19 CBI	Describe all of the work peliminate worker exposure authorized workers, mark a monitoring practices, provquestion and complete it s	to the listed su reas with warnin ide worker train eparately for ea I PRESSURE RIG	bstance (e.g. g signs, insu ing programs, ch process ty	, restrict en re worker det etc.). Phot pe and work a	trance only to ection and ocopy this rea. DEPARTMENTS
	Process type			2. D	AY TANK AREA
	Work area		• • • • • • • • • • • • •	• •	
	WORKERS TRAINED IN SE	PILL RESPONSE,	RESPIRATOR	R USE AND M	ATERIAL
	HANDLING. AREA SURRO	OUNDED BY GUAR	D RAILS AND	CONTAINME	NT PIT.
	•				
•					
9.20	Indicate (X) how often you leaks or spills of the lis	ted substance.	Photocopy thi	sk used to cl s question an	lean up routine nd complete it
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work	Photocopy thi	s question an	d complete it
9.20	leaks or spills of the lis separately for each process	ted substance. s type and work	Photocopy thi area. 1-2 Times	s question an	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping Vacuuming	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	More Than 4
9.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work Less Than	Photocopy thi area. 1-2 Times	3-4 Times	d complete it
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PART	E WORK PRACTICES				
9.19	eliminate worker exposure authorized workers, mark a	to the listed su reas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
CBI	monitoring practices, prov question and complete it s				
	Process type HIG	H PRESSURE RI	GID POLYURE	THANE FOAM,	DEPT 214
	Work area	• • • • • • • • • • • • • • • • • • • •		<u>3. I</u>	PUMP AREA
	WORKERS TRAINED IN S	PILL RESPONSE	, RESPIRATO	R USE AND M	IATERIAL
	HANDLING. AREA SEPE	RATED BY GUAR	DS FROM OTH	ER WORK ARE	CAS. EQUIPMEN
•	VENTED. AREA MONITO	RED FOR TDI V	APORS.		
				***************************************	A
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance. s type and work	Photocopy thi area.	s question an	d complete it
	Work area				
	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day		More Than 4 Times Per Day
•	Sweeping		·		
	Vacuuming	***************************************			
	Water flushing of floors				
	Other (specify)				

0 10				_	
CBI	Describe all of the work p eliminate worker exposure authorized workers, mark a monitoring practices, prov question and complete it s	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	, restrict en re worker det etc.). Phot	trance only to ection and ocopy this
<u></u>]	нтдн	PRESSURE RIG	TD POLYURE	THANE FOAM.	DEPARTMENTS
	Process type			3. D	UMP AREA
	work area		• • • • • • • • • • • •	••	
	WORKERS TRAINED IN SE	ILL RESPONSE,	RESPIRATOR	R USE AND M	ATERIAL
	HANDLING. AREA WALLE	D OFF AND VEN	TED. AREA	RESTRICTED	TO AUTHORIZED
	PERSONNEL ONLY. AREA	MONITORED FO	R TDI VAPOI	RS.	
	-			,,,	
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance.	Photocopy thi	isk used to cl s question an	ean up routine d complete it
	December turns				
	Process type				
	Work area			,	
		••••••	1-2 Times	3-4 Times	More Than 4 Times Per Day
	Work area	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping Vacuuming	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors Other (specify)	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors Other (specify)	Less Than	1-2 Times	3-4 Times	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors Other (specify)	Less Than	1-2 Times	3-4 Times	

PART	E WORK PRACTICES				
9.19 <u>CBI</u>	Describe all of the work preliminate worker exposure authorized workers, mark a monitoring practices, proving question and complete it so	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	<pre>, restrict en re worker det etc.). Phot</pre>	trance only to ection and ocopy this
[_]	Process type	PRESSURE RIG	ID POLYURET	HANE FOAM,	DEPT 214
	Process type			/ TE1	OAM FIXTURE AREA
	WORKERS TRAINED IN SP	ILL RESPONSE,	RESPIRATOR	R USE AND M	ATERIAL
	HANDLING. AREA SEPER	ATED BY WALLS	FROM OTHER	WORK AREA	S. EQUIPMENT
	VENTED AND SAFETY GUA	RDED. AREA M	ONITORED FO	OR TDI VAPO	RS.
9.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance.	Photocopy thi	sk used to cl s question an	ean up routine d complete it
	Process type				
	Work area				
	Housekeeping Tasks	Less Than Once Per Day		3-4 Times Per Day	More Than 4 Times Per Day
	Sweeping				
	Vacuuming				
	Water flushing of floors				
	Other (specify)				
			f`		
		••			
[]	Mark (X) this box if you a	ttach a continua	ation sheet.	Ce	19
		105	102		
			193		

		· · · · · · · · · · · · · · · · · · ·			_
).19 :BI	Describe all of the work p eliminate worker exposure authorized workers, mark a monitoring practices, prov question and complete it s	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	<pre>, restrict en re worker det etc.). Phot</pre>	trance only to ection and ocopy this
	question and complete it s	cparatery for a	process 13	,	DEPARTMENTS
]	Process type HIGH	PRESSURE RIG	ID POLYURE	THANE FOAM,	226 + 236
	Work area			4. F	OAM FIXTURE AR
	WORKERS TRAINED IN SE	PILL RESPONSE,	RESPIRATOR	R USE AND M	ATERIAL
	HANDLING. AREA SEPER	ATED FROM OTH	ER WORK ARE	EAS. EQUIP	MENT VENTED AN
	IN CONTAINMENT PITS.	AREA MONITOR	ED FOR TDI	VAPORS.	and the second s
.20	Indicate (X) how often you leaks or spills of the lis separately for each proces	ted substance.	Photocopy thi	sk used to cl s question an	lean up routine nd complete it
	•				
	Process type				
	•				
	Process type			3-4 Times Per Day	More Than 4 Times Per Day
	Process type	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than		3-4 Times	
	Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than		3-4 Times	

	E WORK PRACTICES				,
9.19 <u>CBI</u>	Describe all of the work peliminate worker exposure authorized workers, mark amonitoring practices, provuestion and complete it s	to the listed su creas with warnin dide worker train	bstance (e.g. g signs, insu ing programs,	, restrict en ire worker det etc.). Phot	trance only to ection and cocopy this
[_]	Process type				DEPT 226 + 2
	Process type HIGH Work area				HEM LAB
	WORKERS TRAINED IN SP	ILL RESPONSE,	RESPIRATOR	C USE AND M	ATERIAL
	HANDLING. AREA SEPER	ATED BY WALLS	FROM OTHER	WORK AREA	S. AREA
	RESTRICTED TO AUTHORI	ZED PERSONNEL	ONLY.		
	separately for each proces	o the and work	u. cu.		
	Process type	Less Than	1-2 Times	3-4 Times	More Than 4
		••••••		3-4 Times Per Day	More Than 4 Times Per Day
	Work area Housekeeping Tasks Sweeping	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping Vacuuming	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	1-2 Times	•	
	Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	Less Than	1-2 Times	•	

7.19	Describe all of the work preliminate worker exposure authorized workers, mark amonitoring practices, proving	to the listed su reas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
BI	question and complete it so	eparately for ea	ch process ty	pe and work a	rea.
1	Process type HIG	H PRESSURE RI	GID POLYURE	THANE FOAM,	DEPT 214,226,2
	Work area		• • • • • • • • • • • • • • • • • • • •	<u>6. F</u>	PIPEFITTER AREA
	WORKERS TRAINED IN S	PILL RESPONSE	, RESPIRATO	R USE AND M	MATERIAL
	HANDLING. AREA SEPE	RATED BY WALL	S FROM OTHE	R WORK AREA	AS. AREA
	RESTRICTED TO AUTHOR	IZED PERSONNE	L ONLY.		
			,		
.20	Indicate (X) how often you	perform each ho	usekeeping ta Photocopy thi	sk used to ci	ean up routine
.20	Indicate (X) how often you leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work	Photocopy thi area.	s question an	d complete it
20	leaks or spills of the lis separately for each proces Process type	ted substance. s type and work	Photocopy thi area. 1-2 Times	s question an	More Than 4
.20	leaks or spills of the lis separately for each proces Process type Work area	ted substance. s type and work	Photocopy thi area. 1-2 Times	s question an	More Than 4
.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks	ted substance. s type and work Less Than Once Per Day	Photocopy thi area. 1-2 Times	s question an	More Than 4
.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping	ted substance. s type and work Less Than Once Per Day	Photocopy thi area. 1-2 Times	s question an	More Than 4
0.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping Vacuuming	ted substance. s type and work Less Than Once Per Day	Photocopy thi area. 1-2 Times	s question an	More Than 4
.20	leaks or spills of the lis separately for each proces Process type Work area Housekeeping Tasks Sweeping Vacuuming Water flushing of floors	ted substance. s type and work Less Than Once Per Day	Photocopy thi area. 1-2 Times	s question an	More Than 4
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Describe all of the work p eliminate worker exposure authorized workers, mark a	to the listed su reas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
monitoring practices, prov question and complete it s	ide worker train eparately for ea	ing programs, ch process ty	etc.). Phot pe and work a	ocopy this rea.
Process type				
Work area				

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leaks or spills of the lis separately for each process Process type HIG	ted substance. s type and work H PRESSURE RIG	Photocopy thi area. GID POLYURE	s question and THANE FOAM, 2. D 3-4 Times	DEPT 214 DAY TANK ARE
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.19	Describe all of the work preliminate worker exposure to authorized workers, mark armonitoring practices, provi	o the listed su eas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
<u> </u>	question and complete it se	eparately for ea	ch process ty	pe and work a	rea.
_1	Process type				
	Work area				
		Andrew Control	****		
	wheelest responses		<u></u>		
20	Indicate (X) how often you leaks or spills of the lis separately for each process	ted substance. s type and work	Photocopy thi area.	s question an	d complete it
20	leaks or spills of the lis	ted substance. s type and work I PRESSURE RIG	Photocopy thi area. GID POLYURE: 1-2 Times	s question an THANE FOAM, 2. D 3-4 Times	DEPT 226 + AY TANK AREA More Than 4
20	leaks or spills of the lisseparately for each process Process type HIGH	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day	Photocopy thi area. GID POLYURE: 1-2 Times	s question an	DEPT 226 +
20	leaks or spills of the lisseparately for each process Process type HIGH Work area	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day	Photocopy thi area. GID POLYURE: 1-2 Times	s question an THANE FOAM, 2. D 3-4 Times	DEPT 226 + AY TANK AREA More Than 4
20	leaks or spills of the lisseparately for each process Process type HIGH Work area	ted substance. s type and work H PRESSURE RIC Less Than Once Per Day	Photocopy thi area. GID POLYURE: 1-2 Times	s question an THANE FOAM, 2. D 3-4 Times	DEPT 226 + AY TANK AREA More Than 4
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	E WORK PRACTICES				
.19	Describe all of the work peliminate worker exposure authorized workers, mark a	to the listed su reas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
BI	monitoring practices, prov question and complete it s	ide worker train eparately for ea	ing programs, ch process ty	pe and work a	rea.
	Process type				
	Work area				
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.20	Indicate (X) how often you	perrorm cause se	~ .	. •	1 1
.20	leaks or spills of the lis separately for each proces Process type HIG	ted substance, s type and work	Photocopy thi area. GID POLYURE	s question an	DEPT 214
.20	leaks or spills of the lis separately for each proces	ted substance, s type and work	Photocopy thi area. GID POLYURE	s question an	d complete it
.20	leaks or spills of the lis separately for each proces Process type HIG	ted substance, s type and work	Photocopy thi area. GID POLYURE	THANE FOAM, 3. P	DEPT 214
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.19	Describe all of the work p eliminate worker exposure authorized workers, mark a monitoring practices, prov	to the listed su reas with warnin ide worker train	bstance (e.g. g signs, insu ing programs,	<pre>, restrict en re worker det etc.). Phot</pre>	trance only to ection and ocopy this
<u>BI</u>	question and complete it s	eparately for ea	ch process ty	pe and work a	rea.
J	Process type		, , , , , , , , , , , , , , , , , , ,		
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	E WORK PRACTICES				
19	Describe all of the work p eliminate worker exposure authorized workers, mark a	to the listed su reas with warnin	bstance (e.g. g signs, insu	, restrict en re worker det	trance only to ection and
<u> </u>	monitoring practices, prov question and complete it s	ide worker train eparately for ea	ing programs, ch process ty	pe and work a	rea.
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	Process type				
	Work area		• • • • • • • • • • •	• •	
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